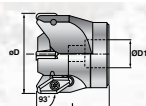
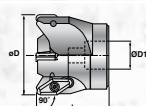
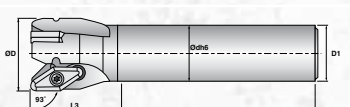
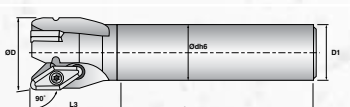
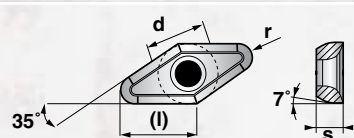


Indexable Milling Program Tools for Aluminum Alloys

Indexable Milling Program Tools for Aluminum Alloys Contents

ASMC	Shell Milling Cutters With Side Clearance	31	
ASMN	Shell Milling Cutter With No Side Clearance	31	
AEMC	End Milling Cutter With Side Clearance	31	
AEMN	End Milling Cutter With No Side Clearance	31	



Insert Data

Tool Ordering Number	Dimensions				
	l	s	d	r	Screw
VCGT-110308	11	3.18	2.8	0.8	AIS-1
VCGT-160412	16.6	4.76	4.4	1.2	AIS-2
VCGT-220530	22	5.56	5.5	3	AIS-3

Shank

Measurement System	Denotes Cutter for Non-Ferrous Metals & Plastics	EMC = End Milling Shank Cutter	Denotes Diameter Size		Denotes Tool Cutter Length		Denotes Tool Diameter Shank	Clearance
Inch	A	EMC	42	-	220	-	25	93°
Shank	A	EMN	42	-	220	-	25	90°