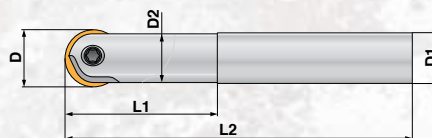
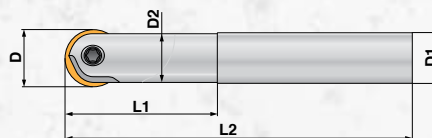


Graphite Machining Program - True Diamond Coated Inserts



VRBS/RB - General Ball Nose Graphite Machining Line, Metric

Tool Ordering Number	Dimensions					Recommended Shank Part Number
	Size ØD	Shank ØD1	Neck ØD2	Neck Length L1	Total Length L2	
VRBS-6-DMD	6	6	5,7	30	115	CBCYV-06-115-06
VRBS-8-DMD	8	8	7,5	30	115	CBCYV-08-130-08
RB-10-N-DMD	10	10	9,0	32	150	CBCY-10-150-10
RB-12-N-DMD	12	12	10,8	52	165	CBSFCY-12-150-12
RB-16-N-DMD	16	16	14,4	52	170	CBSFCY-16-150-16
RB-20-N-DMD	20	20	18,0	77	225	CBSFCY-20-200-20
RB-25-N-DMD	25	25	22,5	93	230	CBSFCY-25-200-25
RB-30-N-DMD	30	30	27,2	57	230	CBSFCY-30/32-190-32
RB-32-N-DMD	32	32	27,2	57	230	CBSFCY-30/32-190-32



MBT - Ball Nose Graphite Finishing Line, Metric

Tool Ordering Number	Dimensions					Recommended Shank Part Number
	Size ØD	Shank ØD1	Neck ØD2	Neck Length L1	Total Length L2	
MBT-10-DMD	10	10	9,0	32	150	CBCY-10-150-10
MBT-12-DMD	12	12	10,8	52	165	CBSFCY-12-150-12
MBT-16-DMD	16	16	14,4	52	170	CBSFCY-16-150-16
MBT-20-DMD	20	20	18,0	77	225	CBSFCY-20-200-20
MBT-25-DMD	25	25	22,5	93	230	CBSFCY-25-200-25
MBT-30-DMD	30	30	27,2	57	230	CBSFCY-30/32-190-32
MBT-32-DMD	32	32	27,2	57	230	CBSFCY-30/32-190-32