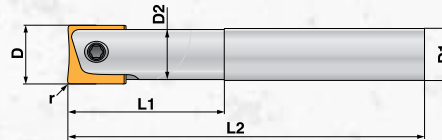
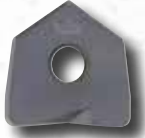


Graphite Machining Program - True Diamond Coating or PCD Tipped



VBD/BDS - Flat Bottom Graphite Machining Line, Metric

Tool Ordering Number	Dimensions						Recommended Shank Part Number
	Size ØD	Radius	Shank ØD1	Neck ØD2	Neck Length L1	Total Length L2	
VBD-06-R0,1	6	0,1	6	5,7	30	115	CBCYV-06-115-06
VBD-06-R0,4	6	0,4	6	5,7	30	115	CBCYV-06-115-06
VBD-08-R0,1	8	0,1	8	7,5	30	115	CBCYV-08-130-08
VBD-08-R0,4	8	0,4	8	7,5	30	115	CBCYV-08-130-08
BDS-10-N-0.1	10	0,1	10	9,0	32	150	CBCY-10-150-10
BDS-10-N-0.8	10	0,8	10	9,0	32	150	CBCY-10-150-10
BDS-10-N-1.0	10	1,0	10	9,0	32	150	CBCY-10-150-10
BDS-12-N-0.1	12	0,1	12	10,8	52	165	CBCYF-12-150-12
BDS-12-N-1.0	12	1,0	12	10,8	52	165	CBCYF-12-150-12
BDS-16-N-0.1	16	0,1	16	14,4	52	170	CBCYF-16-150-16
BDS-16-N-1.0	16	1,0	16	14,4	52	170	CBCYF-16-150-16
BDS-16-N-1.3	16	1,3	16	14,4	52	170	CBCYF-16-150-16
BDS-20-N-0.1	20	0,1	20	18,0	77	225	CBCYF-20-200-20
BDS-20-N-1.0	20	1,0	20	18,0	77	225	CBCYF-20-200-20
BDS-20-N-1.6	20	1,6	20	18,0	77	225	CBCYF-20-200-20
BDS-25-N-1.0	25	1,0	25	22,5	93	230	CBCYF-25-200-25
BDS-25-N-2.0	25	2,0	25	22,5	93	230	CBCYF-25-200-25