

Unified Grobgewinde UNC ASME B1.1
UNC coarse thread ASME B1.1

Spiralnuten 40°
Spiral flutes 40°



H40

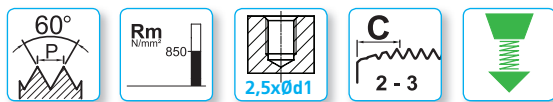


H40VA



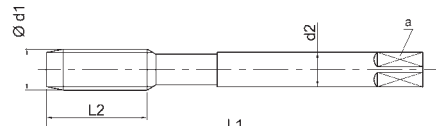
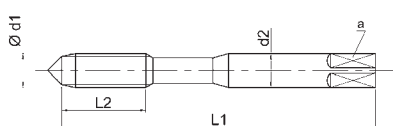
H40T

HSSE



DIN 371 d1 ≤ 3/8 unc

DIN 376 d1 ≥ 7/16 unc



Bestell - Nr. - Cat. No.	H40	H40VA	H40T	
Norm - Standard	DIN 371/376	DIN 371/376	DIN 371/376	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	2B	2B	2B	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2	4.1 - 4.2 - 4.3	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
	5.1 - 5.2	5.1 - 5.2	5.1 - 5.2	

Ød1	TPI	L1	L2	Ød2	a	
UNC6	32	56	7	4	3	2,85
UNC8	32	63	7	4,5	3,4	3,5
UNC10	24	70	8	6	4,9	3,9
UNC12	24	80	10	6	4,9	4,5
UNC1/4	20	80	10	7	5,5	5,1
UNC5/16	18	90	13	8	6,2	6,6
UNC3/8	16	100	15	10	8	8
UNC7/16	14	100	15	8	6,2	9,4
UNC1/2	13	110	18	9	7	10,8
UNC9/16	12	110	20	11	9	12,2
UNC5/8	11	110	20	12	9	13,5
UNC3/4	10	125	25	14	11	16,5
UNC7/8	9	140	25	18	14,5	19,5
UNC1"	8	160	30	18	14,5	22,25

Identnummer - Code		
H40UNC6-32	H40VAUNC6-32	H40TUNC6-32
H40UNC8-32	H40VAUNC8-32	H40TUNC8-32
H40UNC10-24	H40VAUNC10-24	H40TUNC10-24
H40UNC12-24	H40VAUNC12-24	H40TUNC12-24
H40UNC1/4-20	H40VAUNC1/4-20	H40TUNC1/4-20
H40UNC5/16-18	H40VAUNC5/16-18	H40TUNC5/16-18
H40UNC3/8-16	H40VAUNC3/8-16	H40TUNC3/8-16
H40UNC7/16-14	H40VAUNC7/16-14	H40TUNC7/16-14
H40UNC1/2-13	H40VAUNC1/2-13	H40TUNC1/2-13
H40UNC9/16-12	H40VAUNC9/16-12	H40TUNC9/16-12
H40UNC5/8-11	H40VAUNC5/8-11	H40TUNC5/8-11
H40UNC3/4-10	H40VAUNC3/4-10	H40TUNC3/4-10
H40UNC7/8-9	H40VAUNC7/8-9	H40TUNC7/8-9
H40UNC1"-8	H40VAUNC1"-8	H40TUNC1"-8