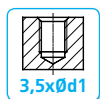
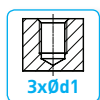


UNC MASCHINENGEWINDEBOHRER - MACHINE TAPS

Unified Grobgewinde UNC ASME B1.1
UNC coarse thread ASME B1.1

Grüner Ring Mit Gerade Spiralnuten 45°
Green Ring Spiral Flutes 45°



Universal 45°
H41TW



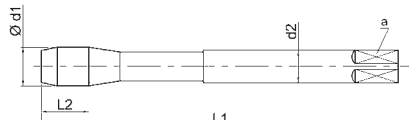
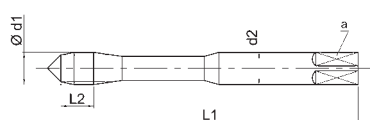
Universal 45°
H41TWKK

HSSE/PM



DIN 371 d1 ≤ 3/8 unc

DIN 376 d1 ≥ 7/16 unc



Bestell - Nr. - Cat. No.	H41TW	H41TWKK		
Norm - Standard	DIN 371//376	DIN 371//376		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	TW	TW		
Toleranz - Tolerance	2BX	2BX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.1 - 1.2 - 1.3 - 1.4 - 1.5		
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3		
	3.3 - 3.4 - 4.2 - 4.3	3.3 - 3.4 - 4.2 - 4.3		
	5.2	5.2		

Ød1	TPI	L1	L2	Ød2	a	
UNC4	40	56	5	3,5	2,7	2,35
UNC5	40	56	5	3,5	2,7	2,65
UNC6	32	56	7	4	3	2,85
UNC8	32	63	7	4,5	3,4	3,5
UNC10	24	70	8	6	4,9	3,9
UNC1/4	20	80	10	7	5,5	5,1
UNC5/16	18	90	13	8	6,2	6,6
UNC3/8	16	100	15	10	8	8
UNC7/16	14	100	15	8	6,2	9,4
UNC1/2	13	110	18	9	7	10,8
UNC9/16	12	110	20	11	9	12,2
UNC5/8	11	110	20	12	9	13,5
UNC3/4	10	125	25	14	11	16,5
UNC7/8	9	140	25	18	14,5	19,5
UNC1"	8	160	30	18	14,5	22,25

Identnummer - Code	
H41TWUNC4-40	H41TWKKUNC4-40
H41TWUNC5-40	H41TWKKUNC5-40
H41TWUNC6-32	H41TWKKUNC6-32
H41TWUNC8-32	H41TWKKUNC8-32
H41TWUNC10-24	H41TWKKUNC10-24
H41TWUNC1/4-20	H41TWKKUNC1/4-20
H41TWUNC5/16-18	H41TWKKUNC5/16-18
H41TWUNC3/8-16	H41TWKKUNC3/8-16
H41TWUNC7/16-14	H41TWKKUNC7/16-14
H41TWUNC1/2-13	H41TWKKUNC1/2-13
H41TWUNC9/16-12	H41TWKKUNC9/16-12
H41TWUNC5/8-11	H41TWKKUNC5/8-11
H41TWUNC3/4-10	H41TWKKUNC3/4-10
H41TWUNC7/8-9	H41TWKKUNC7/8-9
H41TWUNC1"-8	H41TWKKUNC1"-8