

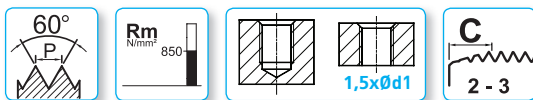
UNF MASCHINENGWINDEBOHRER - MACHINE TAPS

Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

Gerade genutet für Guss
Straight flute for Cast-Iron

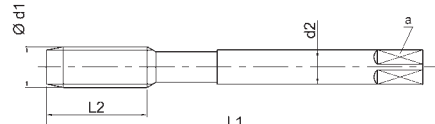
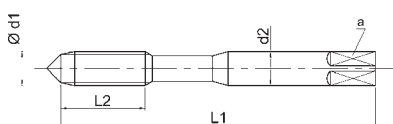


HSSE



DIN 371 $d1 \leq 1/4$ unf

DIN 374 $d1 \geq 5/16$ unf



Bestell - Nr. - Cat. No.	620TN			
Norm - Standard	DIN 371/374			
Schneidstoff - Tool material	HSSE			
Oberfläche - Surface	TN			
Toleranz - Tolerance	2BX			
Anschnittform - Chamfer form	C/2-3			

Einsatzgebiet - Application	3.1 - 3.2 - 3.3 - 3.4			
	4.3 - 4.4 - 4.5 - 4.6			
	5.3 - 8.2			
	10.1			

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code
UNF6	40	56	11	4	3	2,95	620TNUNF6-40
UNF8	36	63	13	4,5	3,4	3,5	620TNUNF8-36
UNF10	32	70	13	6	4,9	4,1	620TNUNF10-32
UNF12	28	80	16	6	4,9	4,6	620TNUNF12-28
UNF1/4	28	80	16	7	5,5	5,5	620TNUNF1/4-28
UNF5/16	24	90	18	6	4,9	6,9	620RSTNUNF5/16-24
UNF3/8	24	90	15	7	5,5	8,5	620RSTNUNF3/8-24
UNF7/16	20	100	20	8	6,2	9,9	620TNUNF7/16-20
UNF1/2	20	100	20	9	7	11,5	620TNUNF1/2-20
UNF9/16	18	100	22	11	9	12,9	620TNUNF9/16-18
UNF5/8	18	100	22	12	9	14,5	620TNUNF5/8-18
UNF3/4	16	110	25	14	11	17,5	620TNUNF3/4-16
UNF7/8	14	125	25	18	14,5	20,4	620TNUNF7/8-14
UNF1"	12	140	28	18	14,5	23,25	620TNUNF1"-12