

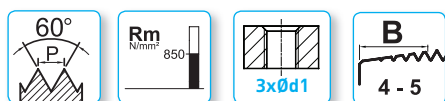
UNF

MASCHINENGEWINDEBOHRER - MACHINE TAPS

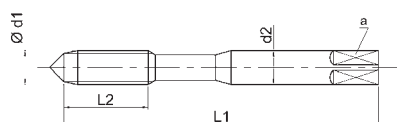
Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

Gerade genutet mit Schälanschnitt
Straight flute with spiral point

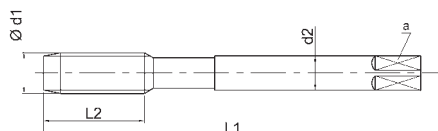
HSSE



DIN 371 d1 ≤ 1/4 unf



DIN 374 d1 ≥ 5/16 unf



Bestell - Nr. - Cat. No.	420	420VA	420T	
Norm - Standard	DIN 371/374	DIN 371/374	DIN 371/374	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	2B	2B	2B	
Anschnittform - Chamfer form	B/4-5	B/4-5	B/4-5	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2 - 5.1 - 5.2	4.1 - 4.2 - 5.1 - 5.2	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
		6.1 - 7.1	5.1 - 5.2	

Ød1	TPI	L1	L2	Ød2	a	
UNF6	40	56	11	4	3	2,95
UNF8	36	63	13	4,5	3,4	3,5
UNF10	32	70	13	6	4,9	4,1
UNF12	28	80	16	6	4,9	4,6
UNF1/4	28	80	16	7	5,5	5,5
UNF5/16	24	90	18	6	4,9	6,9
UNF3/8	24	90	15	7	5,5	8,5
UNF7/16	20	100	20	8	6,2	9,9
UNF1/2	20	100	20	9	7	11,5
UNF9/16	18	100	22	11	9	12,9
UNF5/8	18	100	22	12	9	14,5
UNF3/4	16	110	25	14	11	17,5
UNF7/8	14	125	25	18	14,5	20,4
UNF1"	12	140	28	18	14,5	23,25

Identnummer - Code		
420UNF6-40	420VAUNF6-40	420TUNF6-40
420UNF8-36	420VAUNF8-36	420TUNF8-36
420UNF10-32	420VAUNF10-32	420TUNF10-32
420UNF12-28	420VAUNF12-28	420TUNF12-28
420UNF1/4-28	420VAUNF1/4-28	420TUNF1/4-28
420RSUNF5/16-24	420RSAUNF5/16-24	420RSTUNF5/16-24
420RSUNF3/8-24	420RSAUNF3/8-24	420RSTUNF3/8-24
420UNF7/16-20	420VAUNF7/16-20	420TUNF7/16-20
420UNF1/2-20	420VAUNF1/2-20	420TUNF1/2-20
420UNF9/16-18	420VAUNF9/16-18	420TUNF9/16-18
420UNF5/8-18	420VAUNF5/8-18	420TUNF5/8-18
420UNF3/4-16	420VAUNF3/4-16	420TUNF3/4-16
420UNF7/8-14	420VAUNF7/8-14	420TUNF7/8-14
420UNF1"-12	420VAUNF1"-12	420TUNF1"-12