

Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

Grüner, Blauer Ring mit gerader Nutenform mit Schälanschnitt
Green, Blue Rings Straight flutes with spiral point

Universal



421TW

HSSE/PM

Superb-X INOX



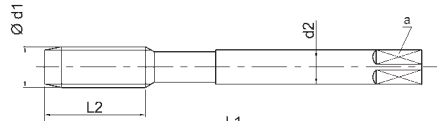
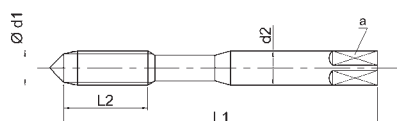
422TLW

HSSV3



DIN 371 $d1 \leq 1/4$ unf

DIN 374 $d1 \geq 5/16$ unf



Bestell - Nr. - Cat. No.	421TW	422TLW		
Norm - Standard	DIN 371/374	DIN 371/374		
Schneidstoff - Tool material	HSSE/PM	HSSV3		
Oberfläche - Surface	TW	TLW		
Toleranz - Tolerance	2BX	2BX		
Anschnittform - Chamfer form	B/4-5	B/4-5		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5		
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3 - 2.4		
	3.3 - 3.4 - 4.2 - 4.3			
	5.2			

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code	
UNF6	40	56	11	4	3	2,95	421TWUNF6-40	422TLWUNF6-40
UNF8	36	63	13	4,5	3,4	3,5	421TWUNF8-36	422TLWUNF8-36
UNF10	32	70	13	6	4,9	4,1	421TWUNF10-32	422TLWUNF10-32
UNF1/4	28	80	16	7	5,5	5,5	421TWUNF1/4-28	422TLWUNF1/4-28
UNF5/16	24	90	18	6	4,9	6,9	421RSTWUNF5/16-24	422RSTLWUNF5/16-24
UNF3/8	24	90	15	7	5,5	8,5	421RSTWUNF3/8-24	422RSTLWUNF3/8-24
UNF7/16	20	100	20	8	6,2	9,9	421TWUNF7/16-20	422TLWUNF7/16-20
UNF1/2	20	100	20	9	7	11,5	421TWUNF1/2-20	422TLWUNF1/2-20
UNF9/16	18	100	22	11	9	12,9	421TWUNF9/16-18	422TLWUNF9/16-18
UNF5/8	18	100	22	12	9	14,5	421TWUNF5/8-18	422TLWUNF5/8-18
UNF3/4	16	110	25	14	11	17,5	421TWUNF3/4-16	422TLWUNF3/4-16
UNF7/8	14	125	25	18	14,5	20,4	421TWUNF7/8-14	422TLWUNF7/8-14
UNF1"	12	140	28	18	14,5	23,25	421TWUNF1"-12	422TLWUNF1"-12