

UNF

MASCHINENGWINDEBOHRER - MACHINE TAPS

Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

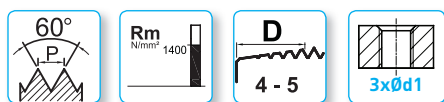
Spiralnuten 15°
Spiral flutes 15°

TITANLEGIERUNGEN
TITANIUM ALLOYS

HSSE/PM

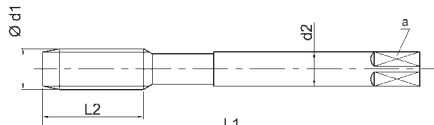
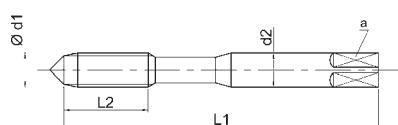


HLF151TN



DIN 371 $d1 \leq 3/8$ unf

DIN 374 $d1 \geq 7/16$ unf



Bestell - Nr. - Cat. No.	HLF151TN			
Norm - Standard	DIN 371/374			
Schneidstoff - Tool material	HSSE/PM			
Oberfläche - Surface	TN			
Toleranz - Tolerance	2BX			
Anschnittform - Chamfer form	D/4-5			

Einsatzgebiet - Application	1.6 - 2.4			
	3.3 - 3.4			
	4.4 - 5.3 - 5.4 - 6.2 - 6.3			
	7.2 - 9.2			

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code
UNF6	40	56	11	4	3	2,95	HLF151TNUNF6-40
UNF8	36	63	13	4,5	3,4	3,5	HLF151TNUNF8-36
UNF10	32	70	13	6	4,9	4,1	HLF151TNUNF10-32
UNF12	28	80	16	6	4,9	4,6	HLF151TNUNF12-28
UNF1/4	28	80	16	7	5,5	5,5	HLF151TNUNF1/4-28
UNF5/16	24	90	18	8	6,2	6,9	HLF151TNUNF5/16-24
UNF3/8	24	100	20	10	8	8,5	HLF151TNUNF3/8-24
UNF7/16	20	100	20	8	6,2	9,9	HLF151TNUNF7/16-20
UNF1/2	20	100	20	9	7	11,5	HLF151TNUNF1/2-20
UNF5/8	18	100	22	12	9	14,5	HLF151TNUNF5/8-18
UNF3/4	16	110	25	14	11	17,5	HLF151TNUNF3/4-16