

Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

Spiralnuten 15°
Spiral flutes 15°



H15

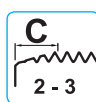
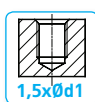
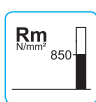
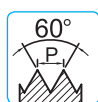


H15VA

HSSE

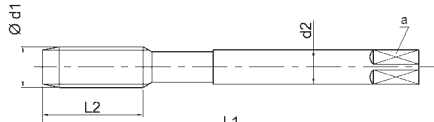
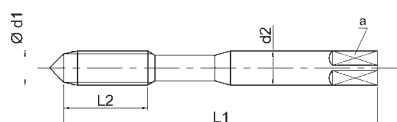


H15T



DIN 371 d1 ≤ 1/4 unf

DIN 374 d1 ≥ 5/16 unf



Bestell - Nr. - Cat. No.	H15	H15VA	H15T	
Norm - Standard	DIN 371/374	DIN 371/374	DIN 371/374	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	2B	2B	2B	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2	4.1 - 4.2	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
	5.1 - 5.2	5.1 - 5.2	5.1 - 5.2	
		6.1 - 7.1		

Ød1	TPI	L1	L2	Ød2	a	
UNF6	40	56	11	4	3	2,95
UNF8	36	63	13	4,5	3,4	3,5
UNF10	32	70	13	6	4,9	4,1
UNF12	28	80	16	6	4,9	4,6
UNF1/4	28	80	16	7	5,5	5,5
UNF5/16	24	90	18	6	4,9	6,9
UNF3/8	24	90	15	7	5,5	8,5
UNF7/16	20	100	20	8	6,2	9,9
UNF1/2	20	100	20	9	7	11,5
UNF9/16	18	100	22	11	9	12,9
UNF5/8	18	100	22	12	9	14,5
UNF3/4	16	110	25	14	11	17,5
UNF7/8	14	125	25	18	14,5	20,4
UNF1"	12	140	28	18	14,5	23,25

Identnummer - Code		
H15UNF6-32	H15VAUNF6-32	H15TUNF6-32
H15UNF8-32	H15VAUNF8-32	H15TUNF8-32
H15UNF10-24	H15VAUNF10-24	H15TUNF10-24
H15UNF12-24	H15VAUNF12-24	H15TUNF12-24
H15UNF1/4-20	H15VAUNF1/4-20	H15TUNF1/4-20
H15RSUNF5/16-18	H15RSVAUNF5/16-18	H15RSTUNF5/16-18
H15RSUNF3/8-16	H15RSVAUNF3/8-16	H15RSTUNF3/8-16
H15UNF7/16-14	H15VAUNF7/16-14	H15TUNF7/16-14
H15UNF1/2-13	H15VAUNF1/2-13	H15TUNF1/2-13
H15UNF9/16-12	H15VAUNF9/16-12	H15TUNF9/16-12
H15UNF5/8-11	H15VAUNF5/8-11	H15TUNF5/8-11
H15UNF3/4-10	H15VAUNF3/4-10	H15TUNF3/4-10
H15UNF7/8-9	H15VAUNF7/8-9	H15TUNF7/8-9
H15UNF1"-8	H15VAUNF1"-8	H15TUNF1"-8