

Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

Spiralnuten 40°
Spiral flutes 40°



H40

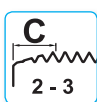
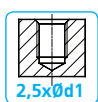
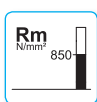
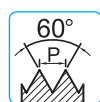


H40VA



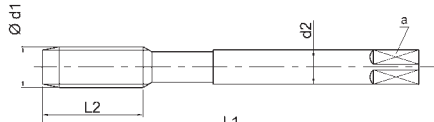
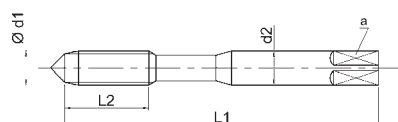
H40T

HSSE



DIN 371 d1 ≤ 1/4 unf

DIN 374 d1 ≥ 5/16 unf



Bestell - Nr. - Cat. No.	H40	H40VA	H40T	
Norm - Standard	DIN 371/374	DIN 371/374	DIN 371/374	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	2B	2B	2B	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2	4.1 - 4.2 - 4.3	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
	5.1 - 5.2	5.1 - 5.2	5.1 - 5.2	

Ød1	TPI	L1	L2	Ød2	a	
UNF6	40	56	7	4	3	2,95
UNF8	36	63	7	4,5	3,4	3,5
UNF10	32	70	8	6	4,9	4,1
UNF12	28	80	10	6	4,9	4,6
UNF1/4	28	80	10	7	5,5	5,5
UNF5/16	24	90	13	6	4,9	6,9
UNF3/8	24	90	15	7	5,5	8,5
UNF7/16	20	100	15	8	6,2	9,9
UNF1/2	20	100	13	9	7	11,5
UNF9/16	18	100	15	11	9	12,9
UNF5/8	18	100	15	12	9	14,5
UNF3/4	16	110	17	14	11	17,5
UNF7/8	14	125	18	18	14,5	20,4
UNF1"	12	140	22	18	14,5	23,25

Identnummer - Code		
H40UNF6-40	H40VAUNF6-40	H40TUNF6-40
H40UNF8-36	H40VAUNF8-36	H40TUNF8-36
H40UNF10-32	H40VAUNF10-32	H40TUNF10-32
H40UNF12-28	H40VAUNF12-28	H40TUNF12-28
H40UNF1/4-28	H40VAUNF1/4-28	H40TUNF1/4-28
H40RSUNF5/16-24	H40RSAUNF5/16-24	H40RSTUNF5/16-24
H40RSUNF3/8-24	H40RSAUNF3/8-24	H40RSTUNF3/8-24
H40UNF7/16-20	H40VAUNF7/16-20	H40TUNF7/16-20
H40UNF1/2-20	H40VAUNF1/2-20	H40TUNF1/2-20
H40UNF9/16-18	H40VAUNF9/16-18	H40TUNF9/16-18
H40UNF5/8-18	H40VAUNF5/8-18	H40TUNF5/8-18
H40UNF3/4-16	H40VAUNF3/4-16	H40TUNF3/4-16
H40UNF7/8-14	H40VAUNF7/8-14	H40TUNF7/8-14
H40UNF1"-12	H40VAUNF1"-12	H40TUNF1"-12