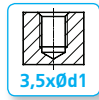


Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

Grüner Ring Mit Gerade Spiralnuten 45°
Green Ring Spiral Flutes 45°

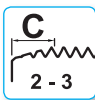
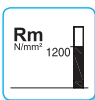
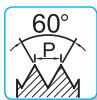


Universal 45°
H41TW



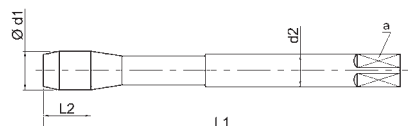
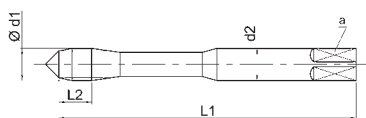
Universal 45°
H41TWKK

HSSE/PM



DIN 371 d1 ≤ 1/4 unf

DIN 374 d1 ≥ 5/16 unf



Bestell - Nr. - Cat. No.	H41TW	H41TWKK		
Norm - Standard	DIN 371/374	DIN 371//374		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	TW	TW		
Toleranz - Tolerance	2BX	2BX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.1 - 1.2 - 1.3 - 1.4 - 1.5		
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3		
	3.3 - 3.4 - 4.2 - 4.3	3.3 - 3.4 - 4.2 - 4.3		
	5.2	5.2		

Ød1	TPI	L1	L2	Ød2	a	
UNF6	40	56	7	4	3	2,95
UNF8	36	63	7	4,5	3,4	3,5
UNF10	32	70	8	6	4,9	4,1
UNF1/4	28	80	10	7	5,5	5,5
UNF5/16	24	90	13	6	4,9	6,9
UNF3/8	24	90	15	7	5,5	8,5
UNF7/16	20	100	15	8	6,2	9,9
UNF1/2	20	100	13	9	7	11,5
UNF9/16	18	100	15	11	9	12,9
UNF5/8	18	100	15	12	9	14,5
UNF3/4	16	110	17	14	11	17,5
UNF7/8	14	125	18	18	14,5	20,4
UNF1"	12	140	22	18	14,5	23,25

Identnummer - Code	
H41TWUNF6-40	-
H41TWUNF8-36	-
H41TWUNF10-32	-
H41TWUNF1/4-28	H41TWKKUNF1/4-28
H41RSTWUNF5/16-24	H41RSTWKKUNF5/16-24
H41RSTWUNF3/8-24	H41RSTWKKUNF3/8-24
H41TWUNF7/16-20	H41TWKKUNF7/16-20
H41TWUNF1/2-20	H41TWKKUNF1/2-20
H41TWUNF9/16-18	H41TWKKUNF9/16-18
H41TWUNF5/8-18	H41TWKKUNF5/8-18
H41TWUNF3/4-16	H41TWKKUNF3/4-16
H41TWUNF7/8-14	H41TWKKUNF7/8-14
H41TWUNF1"-12	H41TWKKUNF1"-12