

UNF

MASCHINENGEWINDEBOHRER - MACHINE TAPS

Unified-Feingewinde UNF ASME B1.1
UNF fine thread ASME B1.1

Gewindeformer
Roll Taps

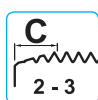
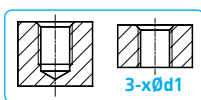
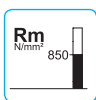
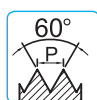
HSSE-CO



GFWFT (OHNE KANÄLEN)

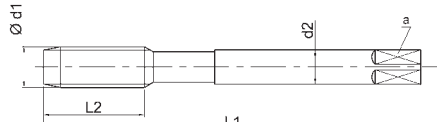
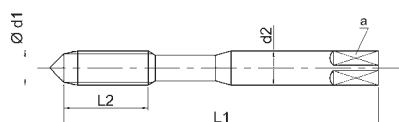


GFOT (MIT KANÄLEN)



DIN 371 d1 ≤ 3/8 unf

DIN 374 d1 ≥ 7/16 unf



Bestell - Nr. - Cat. No.	GFWFT	GFOT		
Norm - Standard	DIN 371/374	DIN 371/374		
Schneidstoff - Tool material	HSSE-CO	HSSE-CO		
Oberfläche - Surface	T8	T8		
Toleranz - Tolerance	2BX	2BX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4		
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3		
	4.1 - 4.2 - 4.3	4.1 - 4.2 - 4.3		
	5.1 - 5.2	5.1 - 5.2		

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code	
UNF6	40	56	11	4	3	3,2	GFWFTUNF6-40	GF0TUNF6-40
UNF8	36	63	13	4,5	3,4	3,85	GFWFTUNF8-36	GF0TUNF8-36
UNF10	32	70	13	6	4,9	4,45	GFWFTUNF10-32	GF0TUNF10-32
UNF1/4	28	80	16	7	5,5	5,9	GFWFTUNF1/4-28	GF0TUNF1/4-28
UNF5/16	24	90	18	8	6,2	7,45	GFWFTUNF5/16-24	GF0TUNF5/16-24
UNF3/8	24	90	15	10	8	9	GFWFTUNF3/8-24	GF0TUNF3/8-24
UNF7/16	20	100	20	8	6,2	10,5	GFWFTUNF7/16-20	GF0TUNF7/16-20
UNF1/2	20	100	20	9	7	12,1	GFWFTUNF1/2-20	GF0TUNF1/2-20
UNF9/16	18	100	22	11	9	13,7	GFWFTUNF9/16-18	GF0TUNF9/16-18
UNF3/4	16	110	25	14	11	18,4	GFWFTUNF3/4-16	GF0TUNF3/4-16
UNF1"	12	140	28	18	14,5	24,45	GFWFTUNF1"-12	GF0TUNF1"-12