

8UN

MASCHINENGEWINDEBOHRER - MACHINE TAPS

Gewinde UN ASME B1.1
UN thread ASME B1.1

Spiralnuten 40°
Spiral flutes 40°

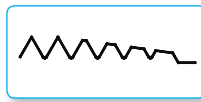
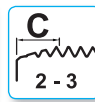
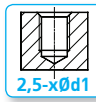
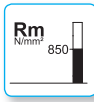
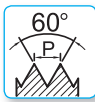
HSSE



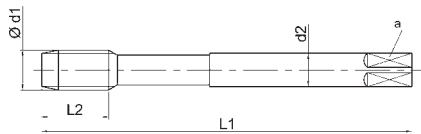
H40



H40T



~ DIN 2184-1



Bestell - Nr. - Cat. No.	H40	H40T		
Norm - Standard	~ DIN 2184-1	~ DIN 2184-1		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	-	T		
Toleranz - Tolerance	2B	2B		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4		
	3.4	3.4		
	4.2 - 4.3	4.2 - 4.3		
	5.2 - 5.3 - 8.2	5.2 - 5.3 - 8.2		

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code	
8UN1"1/8	8	180	40	22	18	25,4	H40UN1"1/8-8	H40TUN1"1/8-8
8UN1"1/4	8	180	40	22	18	28,6	H40UN1"1/4-8	H40TUN1"1/4-8
8UN1"3/8	8	200	50	28	22	31,8	H40UN1"3/8-8	H40TUN1"3/8-8
8UN1"1/2	8	200	50	28	22	34,9	H40UN1"1/2-8	H40TUN1"1/2-8
8UN1"3/4	8	200	50	36	29	41,3	H40UN1"3/4-8	H40TUN1"3/4-8
8UN2"	8	225	60	40	32	47,7	H40UN2"-8	H40TUN2"-8
8UN2"1/4	8	250	65	45	35	54	H40UN2"1/4-8	H40TUN2"1/4-8
8UN2"1/2	8	275	70	50	39	60,3	H40UN2"1/2-8	H40TUN2"1/2-8