

G MASCHINENGEWINDEBOHRER - MACHINE TAPS

Rohrgewinde DIN EN ISO 228

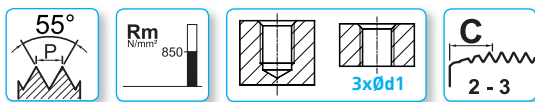
British standard pipe thread DIN EN ISO 228

Gerade genutet für Guss

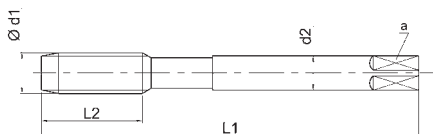
Straight flute for Cast-Iron



HSSE 



DIN 5156



Bestell - Nr. - Cat. No.	720TN			
Norm - Standard	DIN 5156			
Schneidstoff - Tool material	HSSE			
Oberfläche - Surface	TN			
Toleranz - Tolerance	ISO 228X			
Anschnittform - Chamfer form	C/2-3			

Einsatzgebiet - Application	3.1 - 3.3 - 3.4 - 3.5			
	4.3 - 4.4 - 4.5 - 4.6			
	5.3 - 8.2 - 10.1			

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code
G1/8	28	90	15	7	5,5	8,8	720TNG1/8
G1/4	19	100	22	11	9	11,8	720TNG1/4
G3/8	19	100	22	12	9	15,25	720TNG3/8
G1/2	14	125	25	16	12	19	720TNG1/2
G5/8	14	125	25	18	14,5	21	720TNG5/8
G3/4	14	140	25	20	16	24,5	720TNG3/4
G7/8	14	150	28	22	18	28,25	720TNG7/8
G1"	11	160	30	25	20	30,75	720TNG1"
G1"1/8	11	170	30	28	22	35,5	720TNG1"1/8
G1"1/4	11	170	30	32	24	39,5	720TNG1"1/4
G1"1/2	11	190	32	36	29	45,25	720TNG1"1/2