

G MASCHINENGEWINDEBOHRER - MACHINE TAPS

Rohrgewinde DIN EN ISO 228

British standard pipe thread DIN EN ISO 228

Gerade genutet mit Schälanschnitt

Straight flutes with spiral point

HSSE



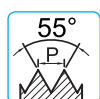
520



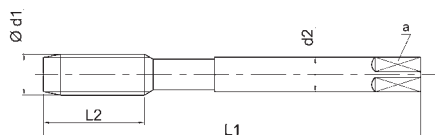
520VA



520T



DIN 5156



Bestell - Nr. - Cat. No.	520	520VA	520T	
Norm - Standard	DIN 5156	DIN 5156	DIN 5156	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	ISO 228	ISO 228	ISO 228	
Anschnittform - Chamfer form	B/4-5	B/4-5	B/4-5	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2 - 5.1 - 5.2	4.1 - 4.2 - 5.1 - 5.2	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
		6.1 - 7.1	5.1 - 5.2	

Ød1	TPI	L1	L2	Ød2	a	
G1/8	28	90	15	7	5,5	8,8
G1/4	19	100	22	11	9	11,8
G3/8	19	100	22	12	9	15,25
G1/2	14	125	25	16	12	19
G5/8	14	125	25	18	14,5	21
G3/4	14	140	25	20	16	24,5
G1"	11	160	30	25	20	30,75

Identnummer - Code		
520G1/8	520VAG1/8	520TG1/8
520G1/4	520VAG1/4	520TG1/4
520G3/8	520VAG3/8	520TG3/8
520G1/2	520VAG1/2	520TG1/2
520G5/8	520VAG5/8	520TG5/8
520G3/4	520VAG3/4	520TG3/4
520G1"	520VAG1"	520TG1"