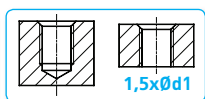
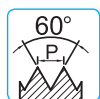


M MASCHINENGEWINDEBOHRER - MACHINE TAPS

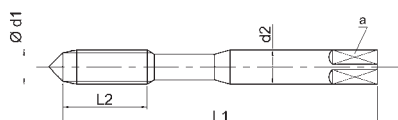
Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Gerade genutet
Straight flute

HSSE



DIN 371



Bestell - Nr. - Cat. No.	SF			
Norm - Standard	DIN 371			
Schneidstoff - Tool material	HSSE			
Oberfläche - Surface	-			
Toleranz - Tolerance	6H			
Anschnittform - Chamfer form	C/2-3			

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 3.4			
	4.2 - 4.3			
	5.2 - 5.3			
	8.2			

Ød1	p	L1	L2	Ød2	a		Identnummer - Code
M2	0,4	45	10	2,8	2,1	1,6	SFM02040
M2,5	0,45	50	13	2,8	2,1	2,05	SFM025045
M3	0,5	56	10	3,5	2,7	2,5	SFM03050
M4	0,7	63	13	4,5	3,4	3,3	SFM04070
M5	0,8	70	15	6	4,9	4,2	SFM05080
M6	1	80	16	6	4,9	5	SFM06100
M8	1,25	90	18	8	6,2	6,8	SFM08125
M10	1,5	100	20	10	8	8,5	SFM10150