

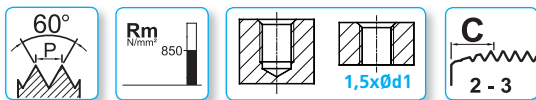
M MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regeltgewinde DIN 13
ISO Metric coarse thread DIN 13

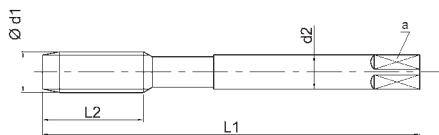
Gerade genutet
Straight flute



HSSE



DIN 376



Bestell - Nr. - Cat. No.	SFRS X Ød1 ≤ M8 - M10	SF X Ød1 ≥ M12		
Norm - Standard	DIN 376	DIN 376		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	-	-		
Toleranz - Tolerance	6H	6H		
Anschnittform - Chamfer form	C/2-3	C/2-3		
Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 3.4	1.1 - 1.2 - 1.3 - 1.4 - 3.4		
	4.2 - 4.3	4.2 - 4.3		
	5.2 - 5.3	5.2 - 5.3		
	8.2	8.2		

Ød1	p	L1	L2	Ød2	a		Identnummer - Code
M8	1,25	90	18	6	4,9	6,8	SFRSM08125
M10	1,5	100	20	7	5,5	8,5	SFRSM10150
M12	1,75	110	25	9	7	10,3	SFM12175
M14	2	110	28	11	9	12	SFM14200
M16	2	110	28	12	9	14	SFM16200
M18	2,5	125	33	14	11	15,5	SFM18250
M20	2,5	140	33	16	12	17,5	SFM20250
M22	2,5	140	33	18	14,5	19,5	SFM22250
M24	3	160	39	18	14,5	21	SFM24300
M27	3	160	39	20	16	24	SFM27300
M30	3,5	180	46	22	18	26,5	SFM30350