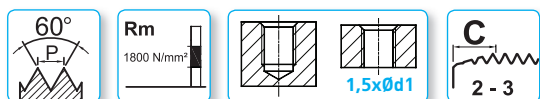


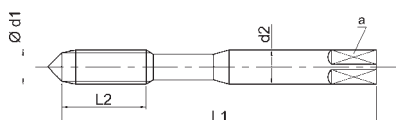
M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Für Hohe Festigkeit
For High Strength



~ DIN 371



Bestell - Nr. - Cat. No.	421EXTTL			
Norm - Standard	~ DIN 371			
Schneidstoff - Tool material	HSSE/PM			
Oberfläche - Surface	TL			
Toleranz - Tolerance	6HX			
Anschnittform - Chamfer form	C/2-3			
Einsatzgebiet - Application	1.6 - 1.7			
	5.4			
	9.1 - 9.3			

Ød1	p	L1	L2	Ød2	a		Identnummer - Code
M6	1	80	18	6	4,9	5	421EXTTLM06100
M8	1,25	90	25	8	6,2	6,8	421EXTTLM08125
M10	1,5	100	20	10	8	8,5	421EXTTLM10150
M12	1,75	110	30	12	9	10,3	421EXTTLM12175