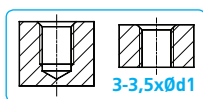
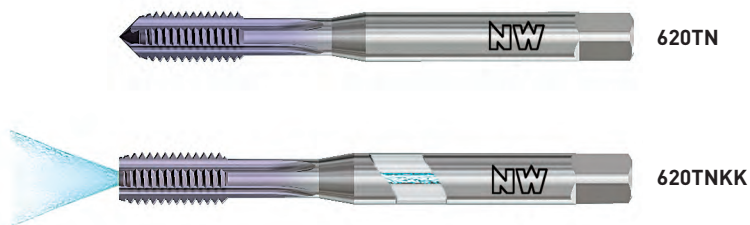


M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

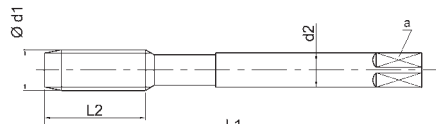
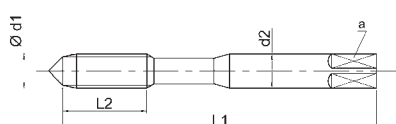
Gerade genutet für Guss
Straight flute for Cast-Iron

HSSE



DIN 371 $d1 \leq 10\text{mm}$.

DIN 376 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	620TN	620TNKK		
Norm - Standard	DIN 371	DIN 376		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	TN	TN		
Toleranz - Tolerance	6HX	6HX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	3.1 - 3.3 - 3.4 - 3.5	3.1 - 3.3 - 3.4 - 3.5		
	4.3 - 4.4 - 4.5 - 4.6	4.3 - 4.4 - 4.5 - 4.6		
	5.3 - 8. 2	5.3 - 8. 2		
	10.1	10.1		

Ød1	p	L1	L2	Ød2	a		Identnummer - Code	
M6	1	80	16	6	4,9	5	620TNM06100	620TNKKM06100
M8	1,25	90	18	8	6,2	6,8	620TNM08125	620TNKKM08125
M10	1,5	100	20	10	8	8,5	620TNM10150	620TNKKM10150
M12	1,75	110	25	9	7	10,3	620TNM12175	620TNKKM12175
M14	2	110	28	11	9	12	620TNM14200	620TNKKM14200
M16	2	110	28	12	9	14	620TNM16200	620TNKKM16200
M18	2,5	125	33	14	11	15,5	620TNM18250	620TNKKM18250
M20	2,5	140	33	16	12	17,5	620TNM20250	620TNKKM20250