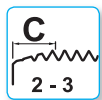


M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regeltgewinde DIN 13
ISO Metric coarse thread DIN 13

Gerade genutet für Guss
Straight flute for Cast-Iron

HSSE/PM



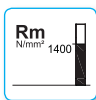
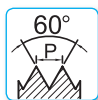
621TL



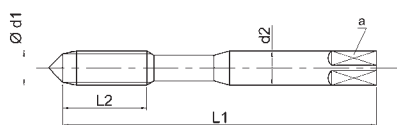
621TL-CHE



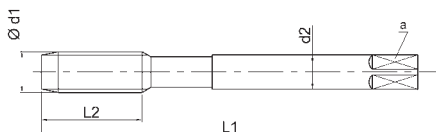
621TLKK-CHE



DIN 371 $d1 \leq 10\text{mm}$.



DIN 376 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	621TL	621TL-CHE	621TLKK-CHE	
Norm - Standard	DIN 371/376	DIN 371/376	DIN 371/376	
Schneidstoff - Tool material	HSSE/PM	HSSE/PM	HSSE/PM	
Oberfläche - Surface	TL	TL	TL	
Toleranz - Tolerance	6HX	6HX	6HX	
Anschnittform - Chamfer form	C/2-3	E/1,5-2	E/1,5-2	

Einsatzgebiet - Application	3.1 - 3.2 - 3.3 - 3.4 - 3.5	3.1 - 3.2 - 3.3 - 3.4 - 3.5	3.1 - 3.2 - 3.3 - 3.4 - 3.5	
	4.4	4.4	4.4	
	5.3 - 5.4	5.3 - 5.4	5.3 - 5.4	
	10.1	10.1	10.1	

Ød1	p	L1	L2	Ød2	a	
M6	1	80	16	6	4,9	5
M8	1,25	90	18	8	6,2	6,8
M10	1,5	100	20	10	8	8,5
M12	1,75	110	25	9	7	10,3
M14	2	110	28	11	9	12
M16	2	110	28	12	9	14

Identnummer - Code		
621TLM06100	621TLM06100-CHE	621TLKKM06100-CHE
621TLM08125	621TLM08125-CHE	621TLKKM08125-CHE
621TLM10150	621TLM10150-CHE	621TLKKM10150-CHE
621TLM12175	621TLM12175-CHE	621TLKKM12175-CHE
621TLM14200	621TLM14200-CHE	621TLKKM14200-CHE
621TLM16200	621TLM16200-CHE	621TLKKM16200-CHE