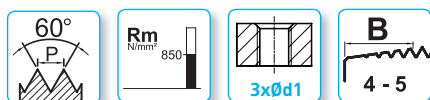


M MASCHINENGEWINDEBOHRER - MACHINE TAPS

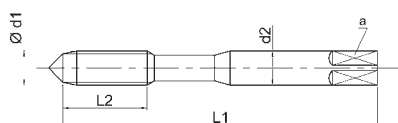
Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Gerade genutet mit Schälanschnitt
Straight flutes with spiral point

HSSE



DIN 371



Bestell - Nr. - Cat. No.	420	420VA	420T	420TLW
Norm - Standard	DIN 371	DIN 371	DIN 371	DIN 371
Schneidstoff - Tool material	HSSE	HSSE	HSSE	HSSE
Oberfläche - Surface	-	VA	T	TLW
Toleranz - Tolerance	6H/ISO2	6H/ISO2	6H/ISO2	6H/ISO2
Anschnittform - Chamfer form	B/4-5	B/4-5	B/4-5	B/4-5

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4
	4.1 - 4.2	4.1 - 4.2	3.3 - 3.4	2.1 - 2.2 - 3.3 - 3.4
	5.1 - 5.2	5.1 - 5.2 - 6.1 - 7.1	4.1 - 4.2 - 4.3	4.2 - 4.3
			5.1 - 5.2	5.2

Ød1	p	L1	L2	Ød2	a		Identnummer - Code			
M2	0,4	45	10	2,8	2,1	1,6	420M02040	420VAM02040	420TM02040	420TLWM02040
M3	0,5	56	10	3,5	2,7	2,5	420M03050	420VAM03050	420TM03050	420TLWM03050
M4	0,7	63	13	4,5	3,4	3,3	420M04070	420VAM04070	420TM04070	420TLWM04070
M5	0,8	70	15	6	4,9	4,2	420M05080	420VAM05080	420TM05080	420TLWM05080
M6	1	80	16	6	4,9	5	420M06100	420VAM06100	420TM06100	420TLWM06100
M8	1,25	90	18	8	6,2	6,8	420M08125	420VAM08125	420TM08125	420TLWM08125
M10	1,5	100	20	10	8	8,5	420M10150	420VAM10150	420TM10150	420TLWM10150