

M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Gerade genutet mit Schälanschnitt
Straight flutes with spiral point

HSSE



420



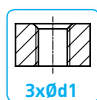
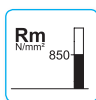
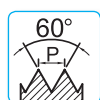
420VA



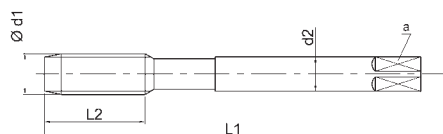
420T



420TLW



DIN 376



Bestell - Nr. - Cat. No.	420	420VA	420T	420TLW
Norm - Standard	DIN 376	DIN 376	DIN 376	DIN 376
Schneidstoff - Tool material	HSSE	HSSE	HSSE	HSSE
Oberfläche - Surface	-	VA	T	TLW
Toleranz - Tolerance	6H/ISO2	6H/ISO2	6H/ISO2	6H/ISO2
Anschnittform - Chamfer form	B/4-5	B/4-5	B/4-5	B/4-5

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4
	4.1 - 4.2	4.1 - 4.2	3.3 - 3.4	2.1 - 2.2 - 3.3 - 3.4
	5.1 - 5.2	5.1 - 5.2 - 6.1 - 7.1	4.1 - 4.2 - 4.3	4.2 - 4.3
			5.1 - 5.2	5.2

Ød1	p	L1	L2	Ød2	a		Identnummer - Code			
M8	1,25	90	18	6	4,9	6,8	420RSM08125	420RSVAM08125	420RSTM08125	420RSTLWM08125
M10	1,5	100	20	7	5,5	8,5	420RSM10150	420RSVAM10150	420RSTM10150	420RSTLWM10150
M12	1,75	110	25	9	7	10,3	420M12175	420VAM12175	420TM12175	420TLWM12175
M14	2	110	28	11	9	12	420M14200	420VAM14200	420TM14200	420TLWM14200
M16	2	110	28	12	9	14	420M16200	420VAM16200	420TM16200	420TLWM16200
M18	2,5	125	33	14	11	15,5	420M18250	420VAM18250	420TM18250	420TLWM18250
M20	2,5	140	33	16	12	17,5	420M20250	420VAM20250	420TM20250	420TLWM20250
M22	2,5	140	33	18	14,5	19,5	420M22250	420VAM22250	420TM22250	420TLWM22250
M24	3	160	39	18	14,5	21	420M24300	420VAM24300	420TM24300	420TLWM24300
M27	3	160	39	20	16	24	420M27300	420VAM27300	420TM27300	420TLWM27300
M30	3,5	180	16	22	18	26,5	420M30350	420VAM30350	420TM30350	420TLWM30350