

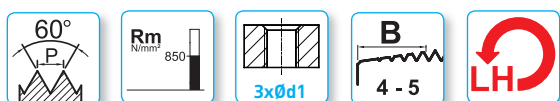
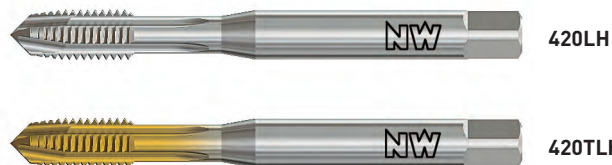
M MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Gerade genutet mit Schälanschnitt
Straight flutes with spiral point

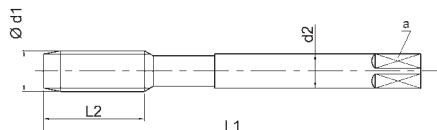
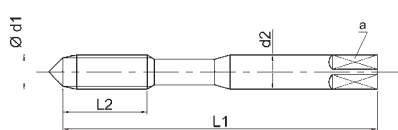
Linksgewinde
Left Threading

HSSE



DIN 371 $d1 \leq 10\text{mm}$.

DIN 376 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	420LH	420TLH		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	-	T		
Toleranz - Tolerance	6H/ISO2	6H/ISO2		
Anschnittform - Chamfer form	B/4-5	B/4-5		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4		
	4.1 - 4.2	4.1 - 4.2		
	5.1 - 5.2	5.1 - 5.2		

Ød1	p	L1	L2	Ød2	a		Identnummer - Code	
M6	1	80	16	6	4,9	5	420M06100LH	420TM06100LH
M8	1,25	90	18	8	6,2	6,8	420M08125LH	420TM08125LH
M10	1,5	100	20	10	8	8,5	420M10150LH	420TM10150LH
M12	1,75	110	25	9	7	10,3	420M12175LH	420TM12175LH
M14	2	110	28	11	9	12	420M14200LH	420TM14200LH
M16	2	110	28	12	9	14	420M16200LH	420TM16200LH