

M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Grüner, Blauer, Roter Ring mit gerader Nutenform mit Schälanschnitt
Green, Blue, Red Rings Straight flutes with spiral point

Universal



421TW

HSSE/PM



Superb-X INOX



422TLW

HSSEV3

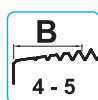
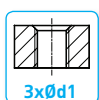
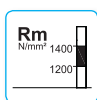
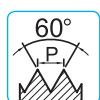


Hard



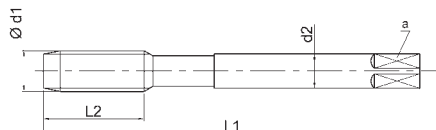
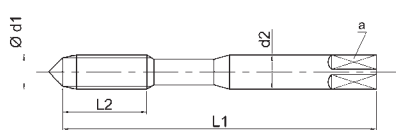
421TLW

HSSE/PM



DIN 371 d1 ≤ 10mm.

DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	421TW	422TLW	421TLW	
Norm - Standard	DIN 371/376	DIN 371/376	DIN 371/376	
Schneidstoff - Tool material	HSSE/PM	HSSEV3	HSSE/PM	
Oberfläche - Surface	TW	TLW	TLW	
Toleranz - Tolerance	6HX	6HX	6HX	
Anschnittform - Chamfer form	B/4-5	B/4-5	B/4-5	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5	1.5 - 1.6	
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3 - 2.4	3.3 - 3.4	
	3.3 - 3.4 - 4.2 - 4.3		4.4	
	5.2		5.3	

Ød1	p	L1	L2	Ød2	a	
M3	0,5	56	10	3,5	2,7	2,5
M4	0,7	63	13	4,5	3,4	3,3
M5	0,8	70	13	6	4,9	4,2
M6	1	80	15	6	4,9	5
M8	1,25	90	18	8	6,2	6,8
M10	1,5	100	20	10	8	8,5
M12	1,75	110	25	9	7	10,3
M14	2	110	28	11	9	12
M16	2	110	28	12	9	14

Identnummer - Code		
421TWM03050	422TLWM03050	421TLWM03050
421TWM04070	422TLWM04070	421TLWM04070
421TWM05080	422TLWM05080	421TLWM05080
421TWM06100	422TLWM06100	421TLWM06100
421TWM08125	422TLWM08125	421TLWM08125
421TWM10150	422TLWM10150	421TLWM10150
421TWM12175	422TLWM12175	421TLWM12175
421TWM14200	422TLWM14200	421TLWM14200
421TWM16200	422TLWM16200	421TLWM16200