

M MASCHINENGewindeBohrer - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Gerade genutzt mit Schälanschnitt
Straight flutes with spiral point

Für weiches material
For soft material

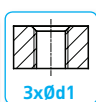
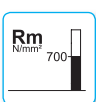
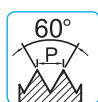
HSSE



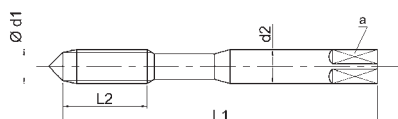
420AZ



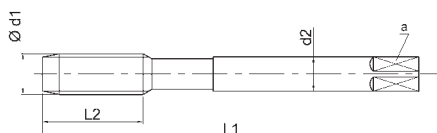
420TLW-AZ



DIN 371 d1 ≤ 10mm.



DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	420-AZ	420TLW-AZ		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	-	TLW		
Toleranz - Tolerance	6H/ISO2	6H/ISO2		
Anschnittform - Chamfer form	B/4-5	B/4-5		

Einsatzgebiet - Application	1.1	1.1		
	4.1 - 4.2	4.1 - 4.2		
	5.1 - 5.2	5.1 - 5.2		
	6.1 - 7.1 - 8.1			

Ød1	p	L1	L2	Ød2	a		Identnummer - Code	
M4	0,7	63	13	4,5	3,4	3,3	420M04070-AZ	420TLWM04070-AZ
M5	0,8	70	13	6	4,9	4,2	420M05080-AZ	420TLWM05080-AZ
M6	1	80	16	6	4,9	5	420M06100-AZ	420TLWM06100-AZ
M8	1,25	90	18	8	6,2	6,8	420M08125-AZ	420TLWM08125-AZ
M10	1,5	100	20	10	8	8,5	420M10150-AZ	420TLWM10150-AZ
M12	1,75	110	25	9	7	10,3	420M12175-AZ	420TLWM12175-AZ
M14	2	110	28	11	9	12	420M14200-AZ	420TLWM14200-AZ
M16	2	110	28	12	9	14	420M16200-AZ	420TLWM16200-AZ