

M MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Spiralnuten 15°
Spiral flutes 15°

Titanlegierungen
Titanium alloys



HLF151TN

HSSE/PM

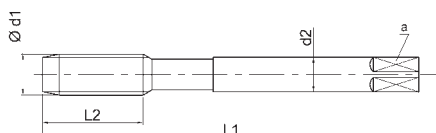
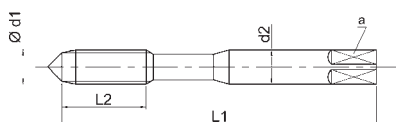


HLF151TN-J



DIN 371 d1 ≤ 10mm.

DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	HLF151TN	HLF151TN-J		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	TN	TN		
Toleranz - Tolerance	6HX	4H		
Anschnittform - Chamfer form	D	D		

Einsatzgebiet - Application	1.6 - 2.4	1.6 - 2.4		
	3.3 - 3.4	3.3 - 3.4		
	4.4 - 5.3 - 5.4 - 6.2 - 6.3	4.4 - 5.3 - 5.4 - 6.2 - 6.3		
	7.2 - 9.2	7.2 - 9.2		

Ød1	p	L1	L2	Ød2	a		x MJ	Identnummer - Code	
M3	0,5	56	10	3,5	2,7	2,5	2,6	HLF151TNM03050	HLF151TNMJ03050
M4	0,7	63	13	4,5	3,4	3,3	3,4	HLF151TNM04070	HLF151TNMJ04070
M5	0,8	70	13	6	4,9	4,2	4,3	HLF151TNM05080	HLF151TNMJ05080
M6	1	80	16	6	4,9	5	5,1	HLF151TNM06100	HLF151TNMJ06100
M8	1,25	90	18	8	6,2	6,8	7,1	HLF151TNM08125	HLF151TNMJ08125
M10	1,5	100	20	10	8	8,5	9,1	HLF151TNM10150	HLF151TNMJ10150
M12	1,75	110	25	9	7	10,3	10,4	HLF151TNM12175	HLF151TNMJ12175
M16	2	110	28	12	9	14	14,2	HLF151TNM16200	HLF151TNMJ16200