

M MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Spiralnuten 15°
Spiral flutes 15°



H15

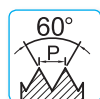


H15VA



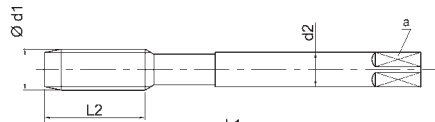
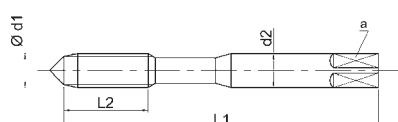
H15T

HSSE



DIN 371 d1 ≤ 10mm.

DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	H15	H15VA	H15T	
Norm - Standard	DIN 371/376	DIN 371/376	DIN 371/376	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	6H	6H	6H	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2	4.1 - 4.2	3.3 - 3.4	
	5.1 - 5.2	5.1 - 5.2	4.1 - 4.2 - 4.3	
		6.1 - 7.1	5.1 - 5.2	

Ød1	p	L1	L2	Ød2	a		Identnummer - Code		
M2	0,4	45	10	2,8	2,1	1,6	H15M02040	H15VAM02040	H15TM02040
M3	0,5	56	10	3,5	2,7	2,5	H15M03050	H15VAM03050	H15TM03050
M4	0,7	63	13	4,5	3,4	3,3	H15M04070	H15VAM04070	H15TM04070
M5	0,8	70	13	6	4,9	4,2	H15M05080	H15VAM05080	H15TM05080
M6	1	80	16	6	4,9	5	H15M06100	H15VAM06100	H15TM06100
M8	1,25	90	18	8	6,2	6,8	H15M08125	H15VAM08125	H15TM08125
M10	1,5	100	20	10	8	8,5	H15M10150	H15VAM10150	H15TM10150
M12	1,75	110	25	9	7	10,3	H15M12175	H15VAM12175	H15TM12175
M14	2	110	28	11	9	12	H15M14200	H15VAM14200	H15TM14200
M16	2	110	28	12	9	14	H15M16200	H15VAM16200	H15TM16200
M18	2,5	125	33	14	11	15,5	H15M18250	H15VAM18250	H15TM18250
M20	2,5	140	33	16	12	17,5	H15M20250	H15VAM20250	H15TM20250
M22	2,5	140	33	18	14,5	19,5	H15M22250	H15VAM22250	H15TM22250
M24	3	160	39	18	14,5	21	H15M24300	H15VAM24300	H15TM24300
M27	3	160	39	20	16	24	H15M27300	H15VAM27300	H15TM27300