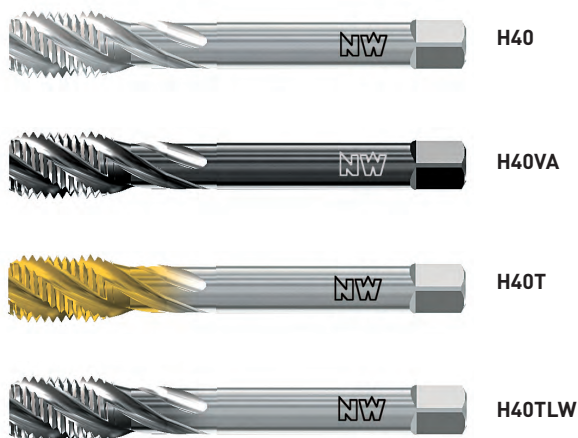


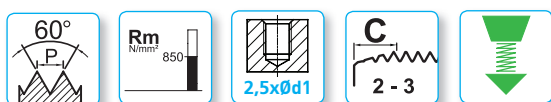
M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

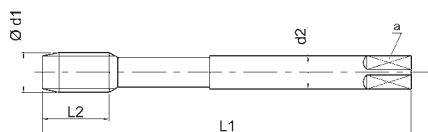
Spiralnuten 40°
Spiral Flutes 40°



HSSE



DIN 376



Bestell - Nr. - Cat. No.	H40	H40VA	H40T	H40TLW
Norm - Standard	DIN 376	DIN 376	DIN 376	DIN 376
Schneidstoff - Tool material	HSSE	HSSE	HSSE	HSSE
Oberfläche - Surface	-	VA	T	TLW
Toleranz - Tolerance	6H/ISO2	6H/ISO2	6H/ISO2	6H/ISO2
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	C/2-3

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4
	4.1 - 4.2	4.1 - 4.2 - 4.3	3.3 - 3.4 - 4.1 - 4.2 - 4.3	2.1 - 2.2 - 3.3 - 3.4
	5.1 - 5.2	5.1 - 5.2	5.1 - 5.2	4.2 - 4.3
				5.2

Ød1	p	L1	L2	Ød2	a	
M8	1,25	90	13	6	4,9	6,8
M10	1,5	100	15	7	5,5	8,5
M12	1,75	110	18	9	7	10,3
M14	2	110	20	11	9	12
M16	2	110	20	12	9	14
M18	2,5	125	25	14	11	15,5
M20	2,5	140	25	16	12	17,5
M22	2,5	140	25	18	14,5	19,5
M24	3	160	30	18	14,5	21
M27	3	160	30	20	16	24

Identnummer - Code			
H40RSM08125	H40RSVAM08125	H40RSTM08125	H40RSTLWM08125
H40RSM10150	H40RSVAM10150	H40RSTM10150	H40RSTLWM10150
H40M12175	H40VAM12175	H40TM12175	H40TLWM12175
H40M14200	H40VAM14200	H40TM14200	H40TLWM14200
H40M16200	H40VAM16200	H40TM16200	H40TLWM16200
H40M18250	H40VAM18250	H40TM18250	H40TLWM18250
H40M20250	H40VAM20250	H40TM20250	H40TLWM20250
H40M22250	H40VAM22250	H40TM22250	H40TLWM22250
H40M24300	H40VAM24300	H40TM24300	H40TLWM24300
H40M27300	H40VAM27300	H40TM27300	H40TLWM27300