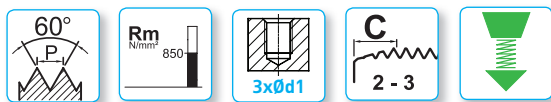
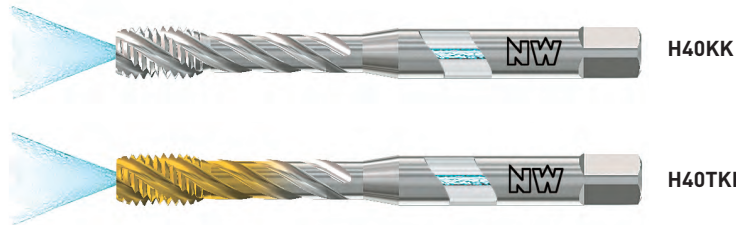


M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

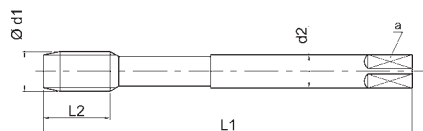
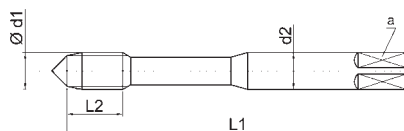
Spiralnuten 40°
Spiral Flutes 40°

HSSE 



DIN 371 d1 ≤ 10mm.

DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	H40KK	H40TKK		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	-	T		
Toleranz - Tolerance	6H/ISO2	6H/ISO2		
Anschnittform - Chamfer form	C/2-3	C/2-3		
Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4		
	4.1 - 4.2	3.3 - 3.4 - 4.1 - 4.2 - 4.3		
	5.1 - 5.2	5.1 - 5.2		

Ød1	p	L1	L2	Ød2	a		Identnummer - Code	
M6	1	80	10	6	4,9	5	H40KKM06100	H40TKKM06100
M8	1,25	90	13	8	6,2	6,8	H40KKM08125	H40TKKM08125
M10	1,5	100	15	10	8	8,5	H40KKM10150	H40TKKM10150
M12	1,75	110	18	9	7	10,3	H40KKM12175	H40TKKM12175
M14	2	110	20	11	9	12	H40KKM14200	H40TKKM14200
M16	2	110	20	12	9	14	H40KKM16200	H40TKKM16200
M18	2,5	125	25	14	11	15,5	H40KKM18250	H40TKKM18250
M20	2,5	140	25	16	12	17,5	H40KKM20250	H40TKKM20250
M22	2,5	140	25	18	14,5	19,5	H40KKM22250	H40TKKM22250
M24	3	160	30	18	14,5	21	H40KKM24300	H40TKKM24300