

M MASCHINENGEWINDEBOHRER - MACHINE TAPS

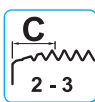
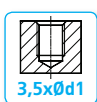
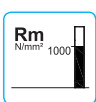
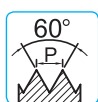
Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Blauer Ring Mit Gerade Spiralnuten 48°
Blue Ring Spiral Flutes 48°

HSSV3

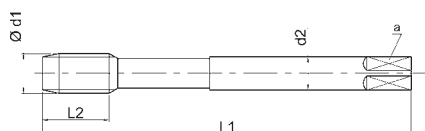
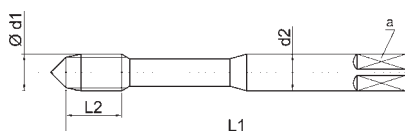


Superb-48° - x INOX
H42TLW



DIN 371 d1 ≤ 10mm.

DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	H42TLW			
Norm - Standard	DIN 371/376			
Schneidstoff - Tool material	HSSV3			
Oberfläche - Surface	TLW			
Toleranz - Tolerance	6HX			
Anschnittform - Chamfer form	C/2-3			

Einsatzgebiet - Application	1.3 - 1.4 - 1.5			
	2.1 - 2.2 - 2.3 - 2.4			

Ød1	p	L1	L2	Ød2	a		Identnummer - Code
M3	0,5	56	5	3,5	2,7	2,5	H42TLWM03050
M4	0,7	63	7	4,5	3,4	3,3	H42TLWM04070
M5	0,8	70	8	6	4,9	4,2	H42TLWM05080
M6	1	80	10	6	4,9	5	H42TLWM06100
M8	1,25	90	13	8	6,2	6,8	H42TLWM08125
M10	1,5	100	15	10	8	8,5	H42TLWM10150
M12	1,75	110	18	9	7	10,3	H42TLWM12175
M14	2	110	20	11	9	12	H42TLWM14200
M16	2	110	20	12	9	14	H42TLWM16200
M18	2,5	125	25	14	11	15,5	H42TLWM18250
M20	2,5	140	25	16	12	17,5	H42TLWM20250