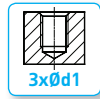


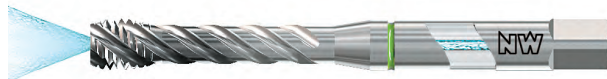
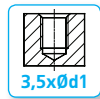
M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regeltgewinde DIN 13
ISO Metric coarse thread DIN 13

Grün Ring Mit Gerade Spiralnuten 45°
Green Ring Spiral Flutes 45°

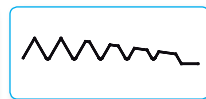


Universal 45°
H41TW



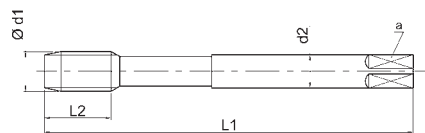
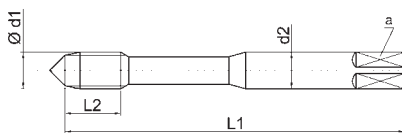
Universal 45°
H41TWKK

HSSE/PM



DIN 371 d1 ≤ 10mm.

DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	H41TW	H41TWKK		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	TW	TW		
Toleranz - Tolerance	6HX	6HX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.1 - 1.2 - 1.3 - 1.4 - 1.5		
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3		
	3.3 - 3.4 - 4.2 - 4.3	3.3 - 3.4 - 4.2 - 4.3		
	5.2	5.2		

Ød1	p	L1	L2	Ød2	a	
M3	0,5	56	5	3,5	2,7	2,5
M4	0,7	63	7	4,5	3,4	3,3
M5	0,8	70	8	6	4,9	4,2
M6	1	80	10	6	4,9	5
M8	1,25	90	13	8	6,2	6,8
M10	1,5	100	15	10	8	8,5
M12	1,75	110	18	9	7	10,3
M14	2	110	20	11	9	12
M16	2	110	20	12	9	14
M18	2,5	125	25	14	11	15,5
M20	2,5	140	25	16	12	17,5

Identnummer - Code	
H41TWM03050	-
H41TWM04070	-
H41TWM05080	-
H41TWM06100	H41TWKKM06100
H41TWM08125	H41TWKKM08125
H41TWM10150	H41TWKKM10150
H41TWM12175	H41TWKKM12175
H41TWM14200	H41TWKKM14200
H41TWM16200	H41TWKKM16200
H41TWM18250	H41TWKKM18250
H41TWM20250	H41TWKKM20250