

M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regeltgewinde DIN 13
ISO Metric coarse thread DIN 13

Spiralnuten 40°
Spiral Flutes 40°

LINKSGEWINDE
LEFT THREADING



H40LH

HSSE

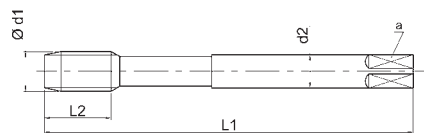
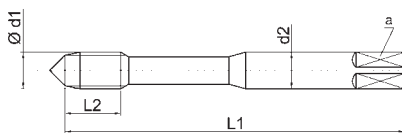


H40TWH



DIN 371 d1 ≤ 10mm.

DIN 376 d1 ≥ 12mm.



Bestell - Nr. - Cat. No.	H40LH	H40TWH		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	-	TW		
Toleranz - Tolerance	6H/ISO2	6H/ISO2		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4		
	4.1 - 4.2	2.1 - 2.2 - 3.3 - 3.4		
	5.1 - 5.2	4.2 - 4.3		
		5.2		

Ød1	p	L1	L2	Ød2	a	
M3	0,5	56	5	3,5	2,7	2,5
M4	0,7	63	7	4,5	3,4	3,3
M5	0,8	70	8	6	4,9	4,2
M6	1	80	10	6	4,9	5
M8	1,25	90	13	8	6,2	6,8
M10	1,5	100	15	10	8	8,5
M12	1,75	110	18	9	7	10,3
M14	2	110	20	11	9	12
M16	2	110	20	12	9	14

Identnummer - Code	
H40M03050LH	H40TWM03050LH
H40M04070LH	H40TWM04070LH
H40M05080LH	H40TWM05080LH
H40M06100LH	H40TWM06100LH
H40M08125LH	H40TWM08125LH
H40M10150LH	H40TWM10150LH
H40M12175LH	H40TWM12175LH
H40M14200LH	H40TWM14200LH
H40M16200LH	H40TWM16200LH