

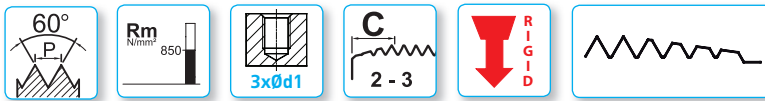
M MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

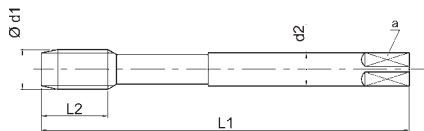
Spiralnuten 45°
Spiral Flutes 45°



HSSE 



DIN 376



Bestell - Nr. - Cat. No.	H46T	H46TLW	H46TKK	
Norm - Standard	DIN 376	DIN 376	DIN 376	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	T	TLW	T	
Toleranz - Tolerance	6HX	6HX	6HX	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.1 - 1.2 - 1.3 - 1.4 - 1.5	
	4.3	2.1 - 2.2 - 2.3	4.3	
	5.2		5.2	

Ød1	p	L1	L2	Ød2	a		Identnummer - Code		
M12	1,75	110	18	9	7	10,3	H46TM12175	H46TLWM12175	H46TKKM12175
M14	2	110	20	11	9	12	H46TM14200	H46TLWM14200	H46TKKM14200
M16	2	110	20	12	9	14	H46TM16200	H46TLWM16200	H46TKKM16200
M18	2,5	125	25	14	11	15,5	H46TM18250	H46TLWM18250	H46TKKM18250
M20	2,5	140	25	16	12	17,5	H46TM20250	H46TLWM20250	H46TKKM20250
M22	2,5	140	25	18	14,5	19,5	H46TM22250	H46TLWM22250	H46TKKM22250
M24	3	160	30	18	14,5	21	H46TM24300	H46TLWM24300	H46TKKM24300