

M MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

Gewindeformer
Roll Taps

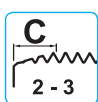
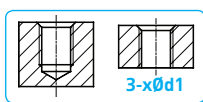
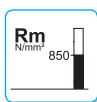
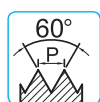
HSSE-CO



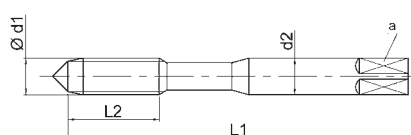
GF0WFT (OHNE KANÄLEN)



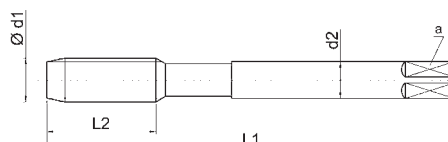
GF0T (MIT KANÄLEN)



DIN 371 $d1 \leq 10\text{mm}$.



DIN 376 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	GF0WFT	GF0T		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE-CO	HSSE-CO		
Oberfläche - Surface	T8	T8		
Toleranz - Tolerance	6HX	6HX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4		
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3		
	4.1 - 4.2 - 4.3	4.1 - 4.2 - 4.3		
	5.1 - 5.2	5.1 - 5.2		

Ød1	p	L1	L2	Ød2	a	
M3	0,5	56	10	3,5	2,7	2,8
M4	0,7	63	13	4,5	3,4	3,7
M5	0,8	70	13	6	4,9	4,65
M6	1	80	16	6	4,9	5,55
M8	1,25	90	18	8	6,2	7,4
M10	1,5	100	20	10	8	9,3
M12	1,75	110	25	9	7	11,2
M14	2	110	28	11	9	13,1
M16	2	110	28	12	9	15,1

Identnummer - Code	
GF0WFTM03050	GF0TM03050
GF0WFTM04070	GF0TM04070
GF0WFTM05080	GF0TM05080
GF0WFTM06100	GF0TM06100
GF0WFTM08125	GF0TM08125
GF0WFTM10150	GF0TM10150
GF0WFTM12175	GF0TM12175
GF0WFTM14200	GF0TM14200
GF0WFTM16200	GF0TM16200