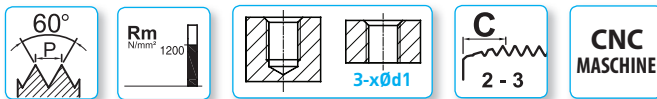
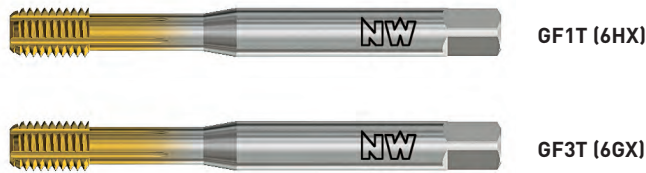


M MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

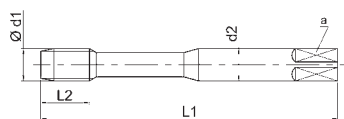
Gewindeformer
Roll Taps

HSSE/PM



DIN 371 $d1 \leq 10\text{mm}$.

DIN 376 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	GF1T	GF3T		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	T8	T8		
Toleranz - Tolerance	6HX	6GX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5		
	2.2 - 2.3 - 2.4	2.2 - 2.3 - 2.4		

Ød1	p	L1	L2	Ød2	a	
M3	0,5	56	5	3,5	2,7	2,8
M4	0,7	63	7	4,5	3,4	3,7
M5	0,8	70	8	6	4,9	4,65
M6	1	80	10	6	4,9	5,55
M8	1,25	90	13	8	6,2	7,4
M10	1,5	100	15	10	8	9,3
M12	1,75	110	18	9	7	11,2
M14	2	110	20	11	9	13,1
M16	2	110	20	12	9	15,1

Identnummer - Code	
GF1TM03050	GF3TM03050
GF1TM04070	GF3TM04070
GF1TM05080	GF3TM05080
GF1TM06100	GF3TM06100
GF1TM08125	GF3TM08125
GF1TM10150	GF3TM10150
GF1TM12175	GF3TM12175
GF1TM14200	GF3TM14200
GF1TM16200	GF3TM16200