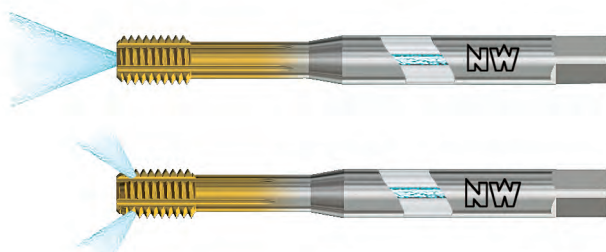


M MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO - Regelgewinde DIN 13
ISO Metric coarse thread DIN 13

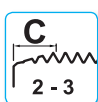
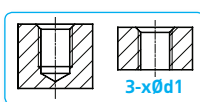
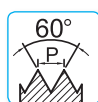
Gewindeformer
Roll Taps

HSSE/PM



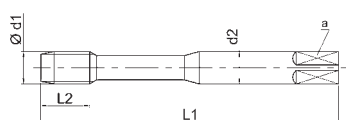
GF1TKK (6HX)

GF1TRKK (6HX)



DIN 371 $d1 \leq 10\text{mm}$.

DIN 376 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	GF1TKK	GF1TRKK		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	T8	T8		
Toleranz - Tolerance	6HX	6HX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5		
	2.2 - 2.3 - 2.4	2.2 - 2.3 - 2.4		

Ød1	p	L1	L2	Ød2	a	
M6	1	80	10	6	49	5,55
M8	1,25	90	13	8	6,2	7,4
M10	1,5	100	15	10	8	9,3
M12	1,75	110	18	9	7	11,2
M14	2	110	20	11	9	13,1
M16	2	110	20	12	9	15,1

Identnummer - Code	
GF1TKKM06100	GF1TRKKM06100
GF1TKKM08125	GF1TRKKM08125
GF1TKKM10150	GF1TRKKM10150
GF1TKKM12175	GF1TRKKM12175
GF1TKKM14200	GF1TRKKM14200
GF1TKKM16200	GF1TRKKM16200