

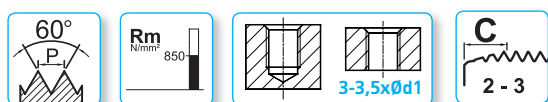
MF MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO-Feingewinde DIN 13
ISO metric fine thread DIN13

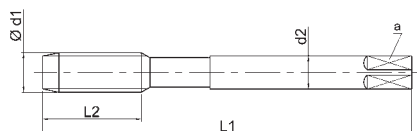
Gerade genutet für Guss
Straight flute for Cast Iron



HSSE



DIN 374



Bestell - Nr. - Cat. No.	620TN	620TNKK		
Norm - Standard	DIN 374	DIN 374		
Schneidstoff - Tool material	HSSE	HSSE		
Oberfläche - Surface	TN	TN		
Toleranz - Tolerance	6HX	6HX		
Anschnittform - Chamfer form	C/2-3	C/2-3		
Einsatzgebiet - Application	3.1 - 3.2 - 3.3 - 3.4 - 3.5	3.1 - 3.2 - 3.3 - 3.4 - 3.5		
	4.3 - 4.4 - 4.5 - 4.6	4.3 - 4.4 - 4.5 - 4.6		
	5.3 - 8.2	5.3 - 8.2		
	10.1	10.1		

Ød1	p	L1	L2	Ød2	a		Identnummer - Code	
MF8	1	90	18	6	4,9	7	620TNMF08100	620TNKKMF08100
MF10	1	90	15	7	5,5	9	620TNMF10100	620TNKKMF10100
MF10	1,25	100	20	7	5,5	8,75	620TNMF10125	620TNKKMF10125
MF12	1,25	100	22	9	7	10,75	620TNMF12150	620TNKKMF12150
MF14	1,5	100	22	11	9	12,5	620TNMF14150	620TNKKMF14150
MF16	1,5	100	22	12	9	14,5	620TNMF16150	620TNKKMF16150
MF18	1,5	110	25	14	11	16,5	620TNMF18150	620TNKKMF18150
MF20	1,5	125	25	16	12	18,5	620TNMF20150	620TNKKMF20150
MF22	1,5	125	25	18	14,5	20,5	620TNMF22150	620TNKKMF22150
MF24	1,5	140	25	18	14,5	22,5	620TNMF24150	620TNKKMF24150
MF27	1,5	140	25	20	16	25,5	620TNMF27150	620TNKKMF27150