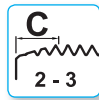


MF MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO-Feingewinde DIN 13
ISO metric fine thread DIN13

Gerade genutet für Guss
Straight flute for Cast Iron

HSSE/PM



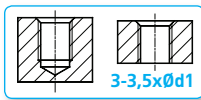
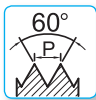
621TL



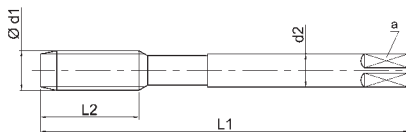
621TLKK



621TL-CHE



DIN 374



Bestell - Nr. - Cat. No.	621TL	621TLKK	621TL-CHE	
Norm - Standard	DIN 374	DIN 374	DIN 374	
Schneidstoff - Tool material	HSSE/PM	HSSE/PM	HSSE/PM	
Oberfläche - Surface	TL	TL	TL	
Toleranz - Tolerance	6HX	6HX	6HX	
Anschnittform - Chamfer form	C/2-3	C/2-3	E (1-1,5)	

Einsatzgebiet - Application	3.1 - 3.2 - 3.3 - 3.4 - 3.5	3.1 - 3.2 - 3.3 - 3.4 - 3.5	3.1 - 3.2 - 3.3 - 3.4 - 3.5	
	4.4	4.4	4.4	
	5.3 - 5.4	5.3 - 5.4	5.3 - 5.4	
	10.1	10.1	10.1	

Ød1	p	L1	L2	Ød2	a	
MF8	1	90	18	6	4,9	7
MF10	1	90	15	7	5,5	9
MF10	1,25	100	20	7	5,5	8,75
MF12	1,25	100	22	9	7	10,75
MF14	1,5	100	22	11	9	12,5
MF16	1,5	100	22	12	9	14,5
MF18	1,5	110	25	14	11	16,5
MF20	1,5	125	25	16	12	18,5

Identnummer - Code		
621RSTLMF08100	621RSTLKKMF08100	621RSTLMF08100-CHE
621RSTLMF10100	621RSTLKKMF10100	621RSTLMF10100-CHE
621RSTLMF10125	621RSTLKKMF10125	621RSTLMF10125-CHE
621TLMF12150	621TLKKMF12150	621TLMF12150-CHE
621TLMF14150	621TLKKMF14150	621TLMF14150-CHE
621TLMF16150	621TLKKMF16150	621TLMF16150-CHE
621TLMF18150	621TLKKMF18150	621TLMF18150-CHE
621TLMF20150	621TLKKMF20150	621TLMF20150-CHE