

Metrisches ISO-Feingewinde DIN 13
ISO metric fine thread DIN13

Grüner, Blauer, Roter Ring mit gerade Nutenform mit Schälanschnitt
Green, Blue, Red Rings Straight flutes with spiral point

Universal



421TW

HSSE/PM



Superb-X INOX



422TLW

HSSEV3

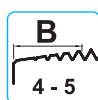
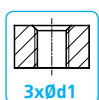
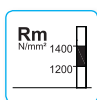
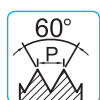


Hard

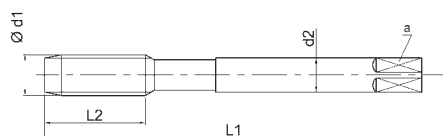


421TLW

HSSE/PM



DIN 374



Bestell - Nr. - Cat. No.	421TW	422TLW	421TLW	
Norm - Standard	DIN 374	DIN 374	DIN 374	
Schneidstoff - Tool material	HSSE/PM	HSSEV3	HSSE/PM	
Oberfläche - Surface	TW	TLW	TLW	
Toleranz - Tolerance	6HX	6HX	6HX	
Anschnittform - Chamfer form	B/4-5	B/4-5	B/4-5	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5	1.5 - 1.6	
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3 - 2.4	3.3 - 3.4	
	3.3 - 3.4		4.4	
	5.2		5.3	

Ød1	p	L1	L2	Ød2	a	
MF8	1	90	18	6	4,9	7
MF10	1,25	100	20	7	5,5	8,75
MF12	1,5	100	22	9	7	10,5
MF14	1,5	100	22	11	9	12,5
MF16	1,5	100	22	12	9	14,5
MF18	1,5	110	25	14	11	16,5
MF20	1,5	125	25	16	12	18,5
MF22	1,5	125	25	18	14,5	20,5
MF24	1,5	140	25	18	14,5	22,5

Identnummer - Code		
421TWMF08100	422TLWMF08100	421TLWMF08100
421TWMF10125	422TLWMF10125	421TLWMF10125
421TWMF12150	422TLWMF12150	421TLWMF12150
421TWMF14150	422TLWMF14150	421TLWMF14150
421TWMF16150	422TLWMF16150	421TLWMF16150
421TWMF18150	422TLWMF18150	-
421TWMF20150	422TLWMF20150	-
421TWMF22150	422TLWMF22150	-
421TWMF24150	422TLWMF24150	-