

MF MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO-Feingewinde DIN 13
ISO metric fine thread DIN13

Spiralnuten 15°
Spiral Flutes 15°



H15

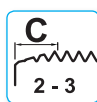
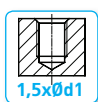
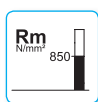
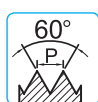


H15VA

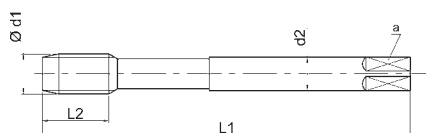


H15T

HSSE



DIN 374



Bestell - Nr. - Cat. No.	H15	H15VA	H15T	
Norm - Standard	DIN 374	DIN 374	DIN 374	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	6H/ISO2	6H/ISO2	6H/ISO2	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2	4.1 - 4.2	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
	5.1 - 5.2	5.1 - 5.2	5.1 - 5.2	
		6.1 - 7.1		

Ød1	p	L1	L2	Ød2	a	
MF8	1	90	18	6	4,9	7
MF10	1,25	100	20	7	5,5	8,75
MF10	1	90	15	7	5,5	9
MF12	1,25	100	22	9	7	10,75
MF12	1,5	100	22	9	7	10,5
MF14	1,5	100	22	11	9	11,5
MF16	1,5	100	22	12	9	14,5
MF18	1,5	110	25	14	11	16,5
MF20	1,5	125	25	16	12	18,5
MF22	1,5	125	25	18	14,5	20,5
MF24	1,5	140	25	18	14,5	22,5
MF27	1,5	140	25	20	16	25,5
MF30	1,5	150	28	22	18	28,5

Identnummer - Code		
H15RSMF08100	H15RSVAMF08100	H15RSTMF08100
H15RSMF10125	H15RSVAMF10125	H15RSTMF10125
H15RSMF10100	H15RSVAMF10100	H15RSTMF10100
H15MF12125	H15VAMF12125	H15TMF12125
H15MF12150	H15VAMF12150	H15TMF12150
H15MF14150	H15VAMF14150	H15TMF14150
H15MF16150	H15VAMF16150	H15TMF16150
H15MF18150	H15VAMF18150	H15TMF18150
H15MF20150	H15VAMF20150	H15TMF20150
H15MF22150	H15VAMF22150	H15TMF22150
H15MF24150	H15VAMF24150	H15TMF24150
H15MF27150	H15VAMF27150	H15TMF27150
H15MF30150	H15VAMF30150	H15TMF30150