

MF

MASCHINENGEWINDEBOHRER - MACHINE TAPS

Metrisches ISO-Feingewinde DIN 13
ISO metric fine thread DIN13

Spiralnuten 45°
Spiral flutes 45°



H45

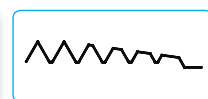


H45VA

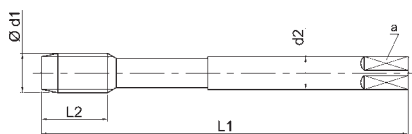


H45T

HSSE



DIN 374



Bestell - Nr. - Cat. No.	H45	H45VA	H45T	
Norm - Standard	DIN 374	DIN 374	DIN 374	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	6HX	6HX	6HX	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4 - 1.5	
	4.2	2.1 - 2.2	4.3 - 5.2	
	5.1 - 5.2			

Ød1	p	L1	L2	Ød2	a	
MF8	1	90	13	6	4,9	7
MF10	1	90	15	7	5,5	9
MF10	1,25	100	15	7	5,5	8,75
MF12	1	100	13	9	7	11
MF12	1,25	100	13	9	7	10,75
MF12	1,5	100	13	9	7	10,5
MF14	1,5	100	15	11	9	12,5
MF16	1,5	100	15	12	9	14,5
MF18	1,5	110	17	14	11	16,5
MF20	1,5	125	17	16	12	18,5
MF22	1,5	125	18	18	14,5	20,5
MF24	1,5	140	20	18	14,5	22,5

Identnummer - Code		
H45MF08100	H45VAMF08100	H45TMF08100
H45MF10100	H45VAMF10100	H45TMF10100
H45MF10125	H45VAMF10125	H45TMF10125
H45MF12100	H45VAMF12100	H45TMF12100
H45MF12125	H45VAMF12125	H45TMF12125
H45MF12150	H45VAMF12150	H45TMF12150
H45MF14150	H45VAMF14150	H45TMF14150
H45MF16150	H45VAMF16150	H45TMF16150
H45MF18150	H45VAMF18150	H45TMF18150
H45MF20150	H45VAMF20150	H45TMF20150
H45MF22150	H45VAMF22150	H45TMF22150
H45MF24150	H45VAMF24150	H45TMF24150