

MF MASCHINENGWINDEBOHRER - MACHINE TAPS

Metrisches ISO-Feingewinde DIN 13
ISO metric fine thread DIN13

Gewindeformer
Roll Taps

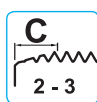
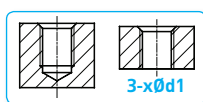
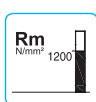
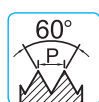
HSSE/PM



GF1T (6HX)

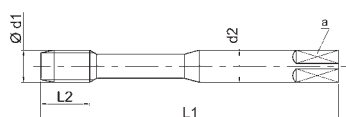


GF3T (6GX)



DIN 371 $d1 \leq 10\text{mm}$.

DIN 374 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	GF1T	GF3T		
Norm - Standard	DIN 371/374	DIN 371/374		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	T8	T8		
Toleranz - Tolerance	6HX	6GX		
Anschnittform - Chamfer form	C/2-3	C/2-3		

Einsatzgebiet - Application	1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5		
	2.2 - 2.3 - 2.4	2.2 - 2.3 - 2.4		

Ød1	p	L1	L2	Ød2	a	
MF4	0,5	63	7	4,5	3,4	3,75
MF5	0,5	70	8	6	4,9	4,75
MF6	0,75	80	10	6	4,9	5,65
MF8	1	90	13	8	6,2	7,55
MF10	1	90	10	10	8	9,55
MF10	1,25	100	15	10	8	9,45
MF12	1	100	15	9	7	11,55
MF12	1,25	100	15	9	7	11,45
MF12	1,5	100	15	9	7	11,30
MF14	1,25	100	15	11	9	13,45
MF14	1,5	100	15	11	9	13,30
MF16	1,5	100	15	12	9	15,30

Identnummer - Code	
GF1TMF04050	GF3TMF04050
GF1TMF05050	GF3TMF05050
GF1TMF06075	GF3TMF06075
GF1TMF08100	GF3TMF08100
GF1TMF10100	GF3TMF10100
GF1TMF10125	GF3TMF10125
GF1TMF12100	GF3TMF12100
GF1TMF12125	GF3TMF12125
GF1TMF12150	GF3TMF12150
GF1TMF14125	GF3TMF14125
GF1TMF14150	GF3TMF14150
GF1TMF16150	GF3TMF16150