

MF MASCHINENGewindeBohrer - MACHINE TAPS

Metrisches ISO-Feingewinde DIN 13
ISO metric fine thread DIN13

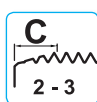
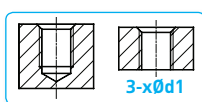
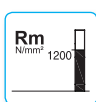
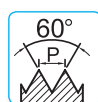
Gewindeformer
Roll Taps

HSSE/PM



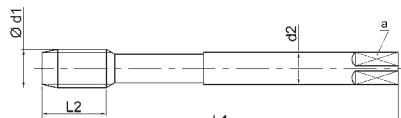
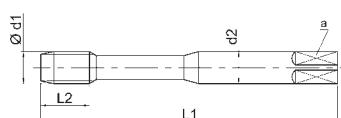
GF1TKK (6HX)

GF1TRKK (6HX)



DIN 371 $d1 \leq 10\text{mm}$.

DIN 374 $d1 \geq 12\text{mm}$.



Bestell - Nr. - Cat. No.	GF1TKK	GF1TRKK		
Norm - Standard	DIN 371/374	DIN 371/374		
Schneidstoff - Tool material	HSSE/PM	HSSE/PM		
Oberfläche - Surface	T8	T8		
Toleranz - Tolerance	6HX	6HX		
Anschnittform - Chamfer form	C/2-3	C/2-3		
Einsatzgebiet - Application	1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5		
	2.2 - 2.3 - 2.4	2.2 - 2.3 - 2.4		

Ød1	p	L1	L2	Ød2	a	
MF8	1	90	13	8	6,2	7,55
MF10	1	90	10	10	8	9,55
MF10	1,25	100	15	10	8	9,45
MF12	1	100	15	9	7	11,55
MF12	1,25	100	15	9	7	11,45
MF12	1,5	100	15	9	7	11,30
MF14	1,5	100	15	11	9	13,30
MF16	1,5	100	15	12	9	15,30

Identnummer - Code	
GF1TKKMF08100	GF1TRKKMF08100
GF1TKKMF10100	GF1TRKKMF10100
GF1TKKMF10125	GF1TRKKMF10125
GF1TKKMF12100	GF1TRKKMF12100
GF1TKKMF12125	GF1TRKKMF12125
GF1TKKMF12150	GF1TRKKMF12150
GF1TKKMF14150	GF1TRKKMF14150
GF1TKKMF16150	GF1TRKKMF16150