

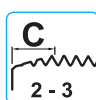
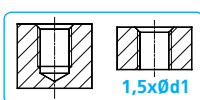
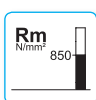
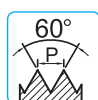
UNC MASCHINENGWINDEBOHRER - MACHINE TAPS

Unified Grobgewinde UNC ASME B1.1
UNC coarse thread ASME B1.1

Gerade genutet für Guss
Straight flute for Cast-Iron

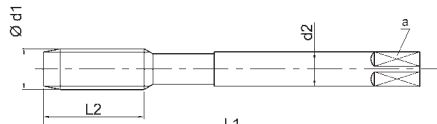
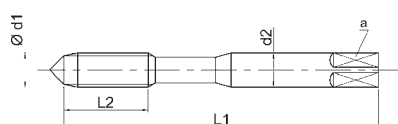


HSSE



DIN 371 $d1 \leq 1/4$ unc

DIN 376 $d1 \geq 5/16$ unc



Bestell - Nr. - Cat. No.	620TN			
Norm - Standard	DIN 371/376			
Schneidstoff - Tool material	HSSE			
Oberfläche - Surface	TN			
Toleranz - Tolerance	2BX			
Anschnittform - Chamfer form	C/2-3			

Einsatzgebiet - Application	3.1 - 3.2 - 3.3 - 3.4			
	4.3 - 4.4 - 4.5 - 4.6			
	5.3 - 8.2			
	10.1			

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code
UNC6	32	56	11	4	3	2,85	620TNUNC6-32
UNC8	32	63	13	4,5	3,4	3,5	620TNUNC8-32
UNC10	24	70	13	6	4,9	3,9	620TNUNC10-24
UNC12	24	80	16	6	4,9	4,5	620TNUNC12-24
UNC1/4	20	80	16	7	5,5	5,1	620TNUNC1/4-20
UNC5/16	18	90	18	6	4,9	6,6	620RSTNUNC5/16-18
UNC3/8	16	100	20	7	5,5	8	620RSTNUNC3/8-16
UNC7/16	14	100	20	8	6,2	9,4	620TNUNC7/16-14
UNC1/2	13	110	25	9	7	10,8	620TNUNC1/2-13
UNC9/16	12	110	28	11	9	12,2	620TNUNC9/16-12
UNC5/8	11	110	28	12	9	13,5	620TNUNC5/8-11
UNC3/4	10	125	32	14	11	16,5	620TNUNC3/4-10
UNC7/8	9	140	32	18	14,5	19,5	620TNUNC7/8-9
UNC1"	8	160	36	18	14,5	22,25	620TNUNC1"-8