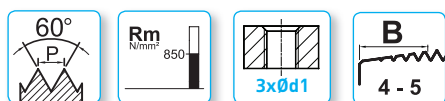


Unified Grobgewinde UNC ASME B1.1
UNC coarse thread ASME B1.1

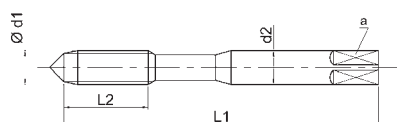
Gerade genutet mit Schälanschnitt
Straight flute with spiral point



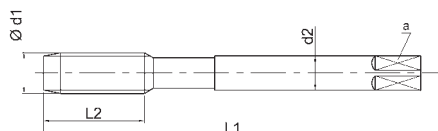
HSSE



DIN 371 $d1 \leq 3/8 \text{ unc}$



DIN 376 $d1 \geq 7/16 \text{ unc}$



Bestell - Nr. - Cat. No.	420	420VA	420T	
Norm - Standard	DIN 371/376	DIN 371/376	DIN 371/376	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	2B	2B	2B	
Anschnittform - Chamfer form	B/4-5	B/4-5	B/4-5	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2 - 5.1 - 5.2	4.1 - 4.2 - 5.1 - 5.2	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
		6.1 - 7.1	5.1 - 5.2	

Ød1	TPI	L1	L2	Ød2	a	
UNC6	32	56	11	4	3	2,85
UNC8	32	63	13	4,5	3,4	3,5
UNC10	24	70	13	6	4,9	3,9
UNC12	24	80	16	6	4,9	4,5
UNC1/4	20	80	16	7	5,5	5,1
UNC5/16	18	90	18	8	6,2	6,6
UNC3/8	16	100	20	10	8	8
UNC7/16	14	100	20	8	6,2	9,4
UNC1/2	13	110	25	9	7	10,8
UNC9/16	12	110	28	11	9	12,2
UNC5/8	11	110	28	12	9	13,5
UNC3/4	10	125	32	14	11	16,5
UNC7/8	9	140	32	18	14,5	19,5
UNC1"	8	160	36	18	14,5	22,25

Identnummer - Code		
420UNC6-32	420VAUNC6-32	420TUNC6-32
420UNC8-32	420VAUNC8-32	420TUNC8-32
420UNC10-24	420VAUNC10-24	420TUNC10-24
420UNC12-24	420VAUNC12-24	420TUNC12-24
420UNC1/4-20	420VAUNC1/4-20	420TUNC1/4-20
420UNC5/16-18	420VAUNC5/16-18	420TUNC5/16-18
420UNC3/8-16	420VAUNC3/8-16	420TUNC3/8-16
420UNC7/16-14	420VAUNC7/16-14	420TUNC7/16-14
420UNC1/2-13	420VAUNC1/2-13	420TUNC1/2-13
420UNC9/16-12	420VAUNC9/16-12	420TUNC9/16-12
420UNC5/8-11	420VAUNC5/8-11	420TUNC5/8-11
420UNC3/4-10	420VAUNC3/4-10	420TUNC3/4-10
420UNC7/8-9	420VAUNC7/8-9	420TUNC7/8-9
420UNC1"-8	420VAUNC1"-8	420TUNC1"-8