

UNC

MASCHINENGWINDEBOHRER - MACHINE TAPS

Unified Grobgewinde UNC ASME B1.1
UNC coarse thread ASME B1.1

Grüner, Blauer, Ring mit gerade Nutenform mit Schälanschnitt
Green, Blue, Rings Straight flutes with spiral point

Universal



421TW

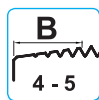
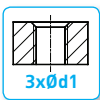
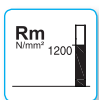
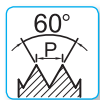
Superb-X INOX



422TLW

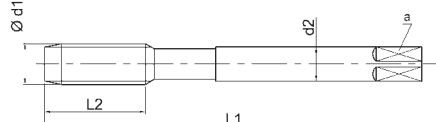
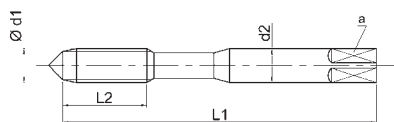
HSSE/PM

HSSV3



DIN 371 d1 ≤ 3/8 unc

DIN 376 d1 ≥ 7/16 unc



Bestell - Nr. - Cat. No.	421TW	422TLW		
Norm - Standard	DIN 371/376	DIN 371/376		
Schneidstoff - Tool material	HSSE/PM	HSSV3		
Oberfläche - Surface	TW	TLW		
Toleranz - Tolerance	2BX	2BX		
Anschnittform - Chamfer form	B/4-5	B/4-5		

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4 - 1.5	1.3 - 1.4 - 1.5		
	2.1 - 2.2 - 2.3	2.1 - 2.2 - 2.3 - 2.4		
	3.3 - 3.4 - 4.2 - 4.3			
	5.2			

Ød1	TPI	L1	L2	Ød2	a	
UNC6	32	56	11	4	3	2,85
UNC8	32	63	13	4,5	3,4	3,5
UNC10	24	70	13	6	4,9	3,9
UNC1/4	20	80	16	7	5,5	5,1
UNC5/16	18	90	18	8	6,2	6,6
UNC3/8	16	100	20	10	8	8
UNC7/16	14	100	20	8	6,2	9,4
UNC1/2	13	110	25	9	7	10,8
UNC9/16	12	110	28	11	9	12,2
UNC5/8	11	110	28	12	9	13,5
UNC3/4	10	125	32	14	11	16,5
UNC7/8	9	140	32	18	14,5	19,5
UNC1"	8	160	36	18	14,5	22,25

Identnummer - Code	
421TWUNC6-32	422TLWUNC6-32
421TWUNC8-32	422TLWUNC8-32
421TWUNC10-24	422TLWUNC10-24
421TWUNC1/4-20	422TLWUNC1/4-20
421TWUNC5/16-18	422TLWUNC5/16-18
421TWUNC3/8-16	422TLWUNC3/8-16
421TWUNC7/16-14	422TLWUNC7/16-14
421TWUNC1/2-13	422TLWUNC1/2-13
421TWUNC9/16-12	422TLWUNC9/16-12
421TWUNC5/8-11	422TLWUNC5/8-11
421TWUNC3/4-10	422TLWUNC3/4-10
421TWUNC7/8-9	422TLWUNC7/8-9
421TWUNC1"-8	422TLWUNC1"-8