

UNC

MASCHINENGWINDEBOHRER - MACHINE TAPS

Unified Grobgewinde UNC ASME B1.1
UNC coarse thread ASME B1.1

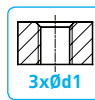
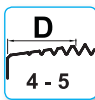
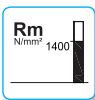
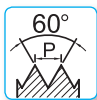
Spiralnuten 15°
Spiral flutes 15°

TITANLEGIERUNGEN
TITANIUM ALLOYS

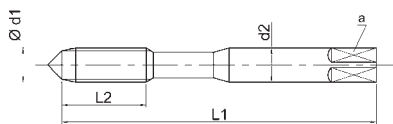
 HSSE/PM



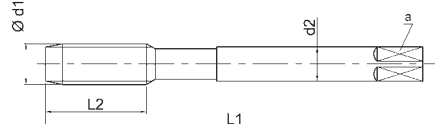
HLF151TN



DIN 371 d1 ≤ 3/8 unc



DIN 376 d1 ≥ 7/16 unc



Bestell - Nr. - Cat. No.	HLF151TN			
Norm - Standard	DIN 371/376			
Schneidstoff - Tool material	HSSE/PM			
Oberfläche - Surface	TN			
Toleranz - Tolerance	2BX			
Anschnittform - Chamfer form	D/4-5			

Einsatzgebiet - Application	1.6 - 2.4			
	3.3 - 3.4			
	4.4 - 5.3 - 5.4 - 6.2 - 6.3			
	7.2 - 9.2			

Ød1	TPI	L1	L2	Ød2	a		Identnummer - Code
UNC6	32	56	11	4	3	2,85	HLF151TNUNC6-32
UNC8	32	63	13	4,5	3,4	3,5	HLF151TNUNC8-32
UNC10	24	70	13	6	4,9	3,9	HLF151TNUNC10-24
UNC1/4	20	80	16	7	5,5	5,1	HLF151TNUNC1/4-20
UNC5/16	18	90	18	8	6,2	6,6	HLF151TNUNC5/16-18
UNC3/8	16	100	20	10	8	8	HLF151TNUNC3/8-16
UNC7/16	14	100	20	8	6,2	9,4	HLF151TNUNC7/16-14
UNC1/2	13	110	25	9	7	10,8	HLF151TNUNC1/2-13
UNC5/8	11	110	28	12	9	13,5	HLF151TNUNC5/8-11
UNC3/4	10	125	32	14	11	16,5	HLF151TNUNC3/4-10