

UNC MASCHINENGEWINDEBOHRER - MACHINE TAPS

Unified Grobgewinde UNC ASME B1.1
UNC coarse thread ASME B1.1

Spiralnuten 15°
Spiral flutes 15°



H15

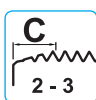
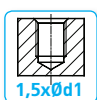
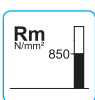
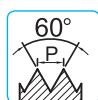


H15VA



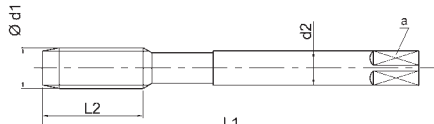
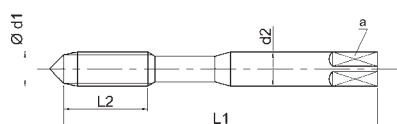
H15T

HSSE



DIN 371 d1 ≤ 3/8 unc

DIN 376 d1 ≥ 7/16 unc



Bestell - Nr. - Cat. No.	H15	H15VA	H15T	
Norm - Standard	DIN 371/376	DIN 371/376	DIN 371/376	
Schneidstoff - Tool material	HSSE	HSSE	HSSE	
Oberfläche - Surface	-	VA	T	
Toleranz - Tolerance	2B	2B	2B	
Anschnittform - Chamfer form	C/2-3	C/2-3	C/2-3	

Einsatzgebiet - Application	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	1.1 - 1.2 - 1.3 - 1.4	
	4.1 - 4.2	4.1 - 4.2	3.3 - 3.4 - 4.1 - 4.2 - 4.3	
	5.1 - 5.2	5.1 - 5.2	5.1 - 5.2	
		6.1 - 6.2		

Ød1	TPI	L1	L2	Ød2	a	
UNC6	32	56	11	4	3	2,85
UNC8	32	63	13	4,5	3,4	3,5
UNC10	24	70	13	6	4,9	3,9
UNC12	24	80	16	6	4,9	4,5
UNC1/4	20	80	16	7	5,5	5,1
UNC5/16	18	90	18	8	6,2	6,6
UNC3/8	16	100	20	10	8	8
UNC7/16	14	100	20	8	6,2	9,4
UNC1/2	13	110	25	9	7	10,8
UNC9/16	12	110	28	11	9	12,2
UNC5/8	11	110	28	12	9	13,5
UNC3/4	10	125	32	14	11	16,5
UNC7/8	9	140	32	18	14,5	19,5
UNC1"	8	160	36	18	14,5	22,25

Identnummer - Code		
H15UNC6-32	H15VAUNC6-32	H15TUNC6-32
H15UNC8-32	H15VAUNC8-32	H15TUNC8-32
H15UNC10-24	H15VAUNC10-24	H15TUNC10-24
H15UNC12-24	H15VAUNC12-24	H15TUNC12-24
H15UNC1/4-20	H15VAUNC1/4-20	H15TUNC1/4-20
H15UNC5/16-18	H15VAUNC5/16-18	H15TUNC5/16-18
H15UNC3/8-16	H15VAUNC3/8-16	H15TUNC3/8-16
H15UNC7/16-14	H15VAUNC7/16-14	H15TUNC7/16-14
H15UNC1/2-13	H15VAUNC1/2-13	H15TUNC1/2-13
H15UNC9/16-12	H15VAUNC9/16-12	H15TUNC9/16-12
H15UNC5/8-11	H15VAUNC5/8-11	H15TUNC5/8-11
H15UNC3/4-10	H15VAUNC3/4-10	H15TUNC3/4-10
H15UNC7/8-9	H15VAUNC7/8-9	H15TUNC7/8-9
H15UNC1"-8	H15VAUNC1"-8	H15TUNC1"-8