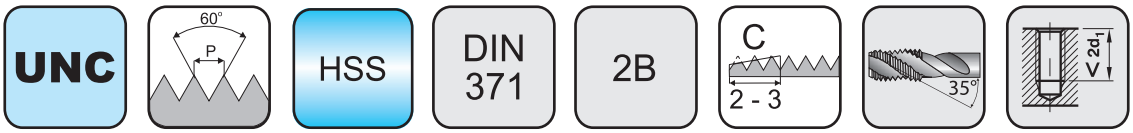

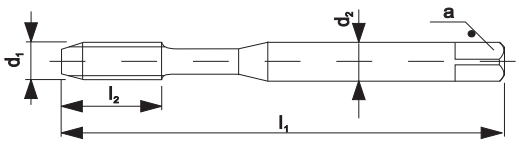

z=Ağız sayısı

HSS

MAKİNA KILAVUZU DIN 371C 35 DERECE HELİS							
d_1	P	l_1	l_2	d_2	a	z	MATKAP ÇAPI Ø mm
UNC 1/4	20	80	10	7	5,2	3	5,2
UNC 5/16	18	90	13	8	6,2	3	6,6
UNC 3/8	16	90	15	9	7	3	8

HSS → Yüksek hız çeliği

KULLANIM ALANI

ANA KULLANIM

- Kolay işlenir çelikler (max. 800N/mm²)
- Yalın dökme demir (max. 800N/mm²)
- Yapısal çelikler (max. 500N/mm²)